

PARAMETRI DI TAGLIO LIME ROTATIVE

CUTTING PARAMETERS - Burrs







SCHNITTDATEN - Allgemeine Informationen

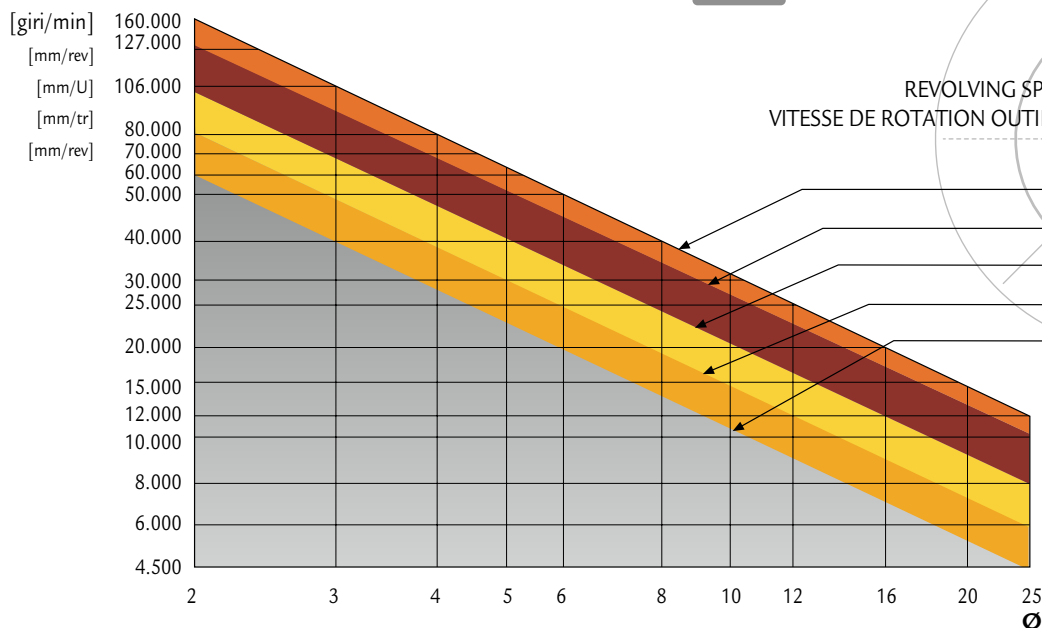
PARAMÈTRES DE COUPE - Informations générales

PARAMETROS DE CORTE - Informaciones generales

INSTRUCTIONS TECHNIQUES INFORMACIONES TÉCNICAS

INFORMAZIONI TECNICHE

-  ACCIAIO (STEEL)
-  INOX AUSTENITICO (AUSTENITIC STAINLESS STEEL)
-  GHISA (CASTIRON)
-  LEGHE LEGGERE (LIGHT ALLOYS)
-  NON FERROSI (NONFERROUS)
-  HRC

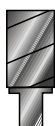


ROTAZIONE UTENSILE

REVOLVING SPEED, DREHGESCHWINDIGKEIT,
VITESSE DE ROTATION OUTIL, VELOCIDADES DE ROTACIÓN

TAGLIO
CUT
SCHNITT
COUPE
DENTADO

Vc [m/min]



TAGLIO - Alluminio
Aluminium Cut
Aluminium Schnitt
Coupe Aluminium
Dentado - Aluminio

800 ÷ 1000



TAGLIO 6 - Grosso
Cut # 6 - Coarse Cut
Schnitt # 6 - Groß
Coupe # 6 - Coupe gros
Dentado 6 - Grosso

650 ÷ 800



TAGLIO 1 - Standard
Cut # 1 - Standard
Schnitt # 1 - Standard
Coupe # 1 - Standard
Dentado 1 - Estandard

TAGLIO 4 - Rompitruciolo
Cut # 4 - Chip breaker
Schnitt # 4 - Spanbrecher
Coupe # 4 - Brise-copeau
Dentado 4 - Rompevirutas

TAGLIO 5 - Fine
Cut # 5 - Fine cut
Schnitt # 5 - Fein
Coupe # 5 - Mince
Dentado 5 - Fin

500 ÷ 650



TAGLIO 2 - Diamante
Cut # 2 - Diamond
Schnitt # 2 - Diamant
Coupe # 2 - Diamant
Dentado 2 - Diamante

TAGLIO 3 - Incrociato
Cut # 3 - Double cut
Schnitt # 3 - Kreuzhieb
Coupe # 3 - Croisé
Dentado 3 - Cruzado

500 ÷ 800