

PARAMETRI DI TAGLIO INFORMAZIONI GENERALI

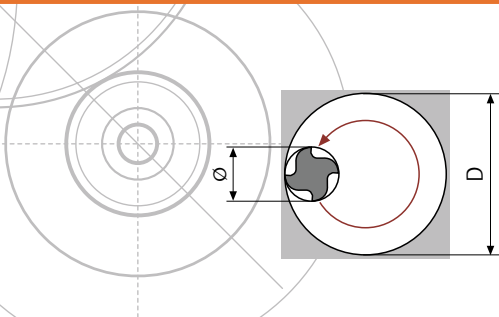
TECHNICAL INSTRUCTIONS TECHNISCHE HINWEISE

CUTTING PARAMETERS - General Information
SCHNITTDATEN - Allgemeine Informationen
PARAMÈTRES DE COUPE - Informations générales
PARAMETROS DE CORTE - Informaciones generales



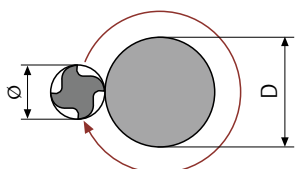
CONDIZIONI DI UTILIZZO WORKING CONDITIONS, BENUTZUNG UMSTÄNDE, CONDITIONS D'EMPLOI, CONDICIONES DE UTILIZO

CONTORNATURA INTERNA INTERNAL CONTOUR, INNENKONTUR, CONTOURNAGE INTÉRIEUR, INTERPOLACIÒN/CONTORNO INTERIOR



$$V_{fM} = \frac{V_f \times (D - \varnothing)}{D} \text{ [mm/min]}$$

CONTORNATURA ESTERNA EXTERNAL CONTOUR, AUßENKONTUR, CONTOURNAGE EXTÉRIEUR, INTERPOLACIÒN/CONTORNO EXTERIOR



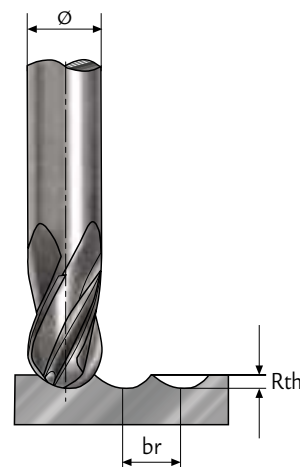
$$V_{fM} = \frac{V_f \times (D + \varnothing)}{D} \text{ [mm/min]}$$

DETERMINAZIONE DELLA RUGOSITÀ [Rth]

DETERMINATION OF ROUGHNESS DEPTH, BESTIMMUNG DER RAUTIEFE, DÉTERMINATION DE LA RUGOSITÉ (RTH), DETERMINACIÒN DE LA RUGOSIDAD

$$R_{th} = \frac{\varnothing}{2} \sqrt{\frac{\varnothing^2 - br^2}{4}}$$

$$br = 2 \sqrt{R_{th} (\varnothing - R_{th})}$$



[Rth] = rugosità ottenuta in mm
Depth of roughness (mm), Rautiefe in mm, rugosité obtenue en mm, rugosidad obtenida en mm

[br] = passo o ampiezza tra i solchi
Line offset (mm), Zeilensprung in mm, pas ou amplitude entre les rainures, división o amplitud entre las ranuras