

PARAMETRI DI TAGLIO FRESATURA CILINDRICA FRONTALE

INSTRUCTIONS TECHNIQUES INFORMACIONES TÉCNICAS

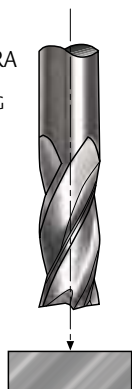
CUTTING PARAMETER - Face milling
SCHNITTDATEN - Walzstirnfräsen
PARAMÈTRES DE COUPE - Fraisage cylindrique frontale
PARAMETROS DE CORTE - Fresado cilindrico frontal



FCF

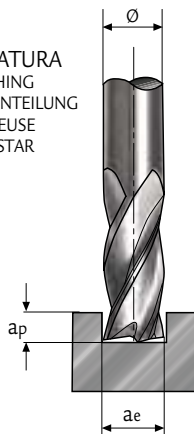
Fattore di correzione Feed Correction Factor

FORATURA
DRILLING
BOHRUNG
PERCER
TALADRO



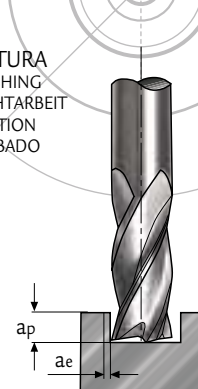
[FCF] = 0,3
 $f_{zFCF} = 0,3 \times f_z$

SGROSSATURA
ROUGHING
GROÙE RILLENTAILUNG
RAVAGEUSE
DESBASTAR



$ae = 1,0 \times \varnothing$
 $ap = 0,5 \times \varnothing$ **[FCF] = 1,0**
 $f_{zFCF} = 1,0 \times f_z$

FINITURA
FINISHING
SCHLICHTARBEIT
FINITION
ACABADO

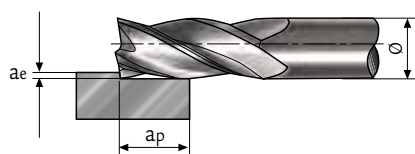


$ae = 0,1 \times \varnothing$
 $ap = 0,5 \times \varnothing$ **[FCF] = 2,0**
 $f_{zFCF} = 2,0 \times f_z$

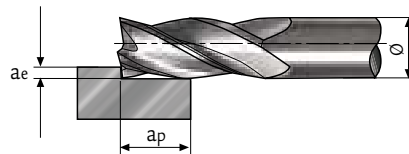


Fattore di correzione Feed Correction Factor

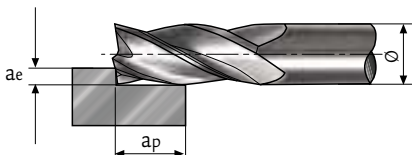
$ae = 0,1 \text{ mm}$
 $ap = 1,5 \times \varnothing$ **[FCF] = 2,0** $f_{zFCF} = 2,0 \times f_z$



$ae = 0,15 \times \varnothing$
 $ap = 1,5 \times \varnothing$ **[FCF] = 1,5** $f_{zFCF} = 1,5 \times f_z$



$ae = 0,2 \times \varnothing$
 $ap = 1,0 \times \varnothing$ **[FCF] = 1,0** $f_{zFCF} = 1,0 \times f_z$



$ae = 0,3 \times \varnothing$
 $ap = 1,0 \times \varnothing$ **[FCF] = 0,7** $f_{zFCF} = 0,7 \times f_z$

