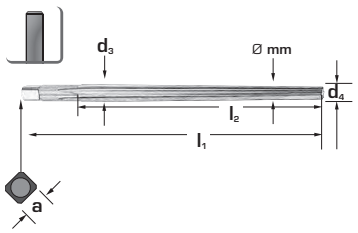
для заказа - ilix@ilix-tools.ru

DIN 9 A/B

Kegel-Reibahlen mit Zylinderschaft, aus HSS
Kegel 1 : 50, Vierkant nach DIN 10, für Kegelstifte nach DIN 1
Taper pin reamers with straight shank, made of HSS
taper 1 : 50, square acc. to DIN 10, to produce holes for taper pins acc. to DIN 1



Form / Form	A	B
Typ / Type	Schneiden gerade straight	Schneiden 7-8° LH
Schneidrichtung Cutting direction		
Schneidstoff Material	HSS	HSS

Ø mm	l_1 mm	l_2 mm	d_4 mm	d_3 mm	a	6315	6304
0,8	46	28	0,90	1,46	3,15	●	-
1,0	46	28	0,90	1,46	3,15	●	-
1,2	50	32	1,10	1,74	3,15	●	-
1,5	57	37	1,40	2,14	2,50	●	●
1,6	57	37	1,50	2,24	2,50	■	●
2,0	68	48	1,90	2,86	2,50	●	●
2,5	68	48	2,40	3,36	2,50	●	●
3,0	80	58	2,90	4,06	3,15	●	●
3,5	100	75	3,40	4,90	3,80	●	●
4,0	93	68	3,90	5,26	4,00	●	●
4,5	115	87	4,40	6,14	4,90	-	●
5,0	100	73	4,90	6,36	5,00	●	●
5,5	150	119	5,40	7,78	7,00	-	●
6,0	135	105	5,90	8,00	6,30	●	●
6,5	150	119	6,40	8,78	7,00	-	●
7,0	177	141	6,90	9,72	8,00	-	●
8,0	180	145	7,90	10,80	8,00	●	●
9,0	205	163	8,90	12,16	11,00	-	●
10,0	215	175	9,90	13,40	10,00	●	●
12,0	255	210	11,80	16,00	11,20	●	●
13,0	240	194	12,86	16,74	14,50	-	●
14,0	240	194	13,86	17,74	14,50	-	●
16,0	280	230	15,80	20,40	14,00	●	●
20,0	310	250	19,80	24,80	18,00	●	●
25,0	370	300	24,70	30,70	22,40	●	●
30,0	400	320	29,70	36,10	25,00	●	●
40,0	430	340	39,70	46,50	31,50	-	●
50,0	460	360	49,70	56,90	40,00	-	●

Form / Form	A	B
Typ / Type	Schneiden gerade straight	Schneiden 7-8° LH
Schneidrichtung Cutting direction		
Schneidstoff Material	HSS	HSS

Ø mm	l_1 mm	l_2 mm	d_4 mm	d_3 mm	a	6315	6304

Für Kegelstifte nach DIN 1 - 258 - 1447 - 7977 - 7978
For taper pin according to DIN 1 – 258 –1447 – 7977 – 7978

● Standardartikel / Items available ex stock ■ Auslaufender Artikel / discontinued items

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