

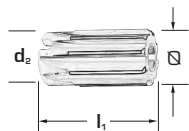
# DIN 219 A/B/C



## Aufsteck-Reibahlen, aus HSS mit kegelförmiger Bohrung 1 : 30 für Bohrungen mit Passung H7

Shell reamers, made of HSS

taper hole 1 : 30 to produce holes with H7 tolerance



Form / Form			A	B	C
Typ / Type			Schneiden gerade straight	Schneiden 7/8° LH	Schneiden 45° LH
Schneidrichtung Cutting direction					
Schneidstoff Material			HSS	HSS	HSS
Ø mm	l <sub>1</sub> mm	Bohrungs-Ø / bore Ø d <sub>2</sub>	6361	6360	6362
25	45	13	●	●	●
26	45	13	●	●	●
27	45	13	●	●	●
28	45	13	●	●	●
29	45	13	●	●	●
30	45	13	●	●	●
31	50	16	●	●	●
32	50	16	●	●	●
33	50	16	●	●	●
34	50	16	●	●	●
35	50	16	●	●	●
36	56	19	●	●	●
37	56	19	●	●	●
38	56	19	●	●	●
39	56	19	●	●	●
40	56	19	●	●	●
42	56	19	●	●	●
44	63	22	●	●	●
45	63	22	●	●	●
46	63	22	●	●	●
47	63	22	●	●	●
48	63	22	●	●	●

Form / Form			A	B	C
Typ / Type			Schneiden gerade straight	Schneiden 7/8° LH	Schneiden 45° LH
Schneidrichtung Cutting direction					
Schneidstoff Material			HSS	HSS	HSS
Ø mm	l <sub>1</sub> mm	Bohrungs-Ø / bore Ø d <sub>2</sub>	6361	6360	6362
50	63	22	●	●	●
52	71	27	●	●	●
55	71	27	●	●	●
58	71	27	●	●	●
60	71	27	●	●	●
62	80	32	●	●	●
65	80	32	●	●	●
68	80	32	●	●	●
70	80	32	●	●	●
72	90	40	●	●	●
75	90	40	●	●	●
78	90	40	●	●	●
80	90	40	●	●	●
82	90	40	●	●	●
85	90	40	●	●	●
88	100	50	●	●	●
90	100	50	●	●	●
92	100	50	●	●	●
95	100	50	●	●	●
98	100	50	●	●	●
100	100	50	●	●	●

Durchmesser Diameter range	6361 Anzahl der Schneiden No. of cutting lips	6360 Anzahl der Schneiden No. of cutting lips	6362 Anzahl der Schneiden No. of cutting lips
25,0 mm - 32,0 mm	10	10	6
33,0 mm - 44,0 mm	12	12	6
45,0 mm - 58,0 mm	14	14	6
60,0 mm	16	16	6
62,0 mm - 78,0 mm	16	16	8
80,0 mm - 98,0 mm	18	18	8
100,0 mm	18	18	10

Zwischenmaße Preise auf Anfrage / Deviating sizes prices upon request

● Standardartikel / Items available ex stock