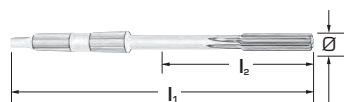


DIN 208 A/B/C



Maschinen-Reibahlen mit Morsekegel, aus HSS-Co für Bohrungen mit Passung H7

Machine chucking reamers with Morse taper shank, made of HSS-Co to produce holes with H7 tolerance



| Form / Form | | | | A | B | C |
|-----------------------------------|-------------------|-------------------|-------|---------------------------|-------------------|------------------|
| Typ / Type | | | | Schneiden gerade straight | Schneiden 7/8° LH | Schneiden 45° LH |
| Schneidrichtung Cutting direction | | | | | | |
| Schneidstoff Material | | | | HSS-Co | HSS-Co | HSS-Co |
| Ø mm | l ₁ mm | l ₂ mm | MK MT | 6333 | 6337 | 6335 |
| 5,0 | 133 | 23 | 1 | ● | ● | ● |
| 5,5 | 138 | 26 | 1 | ● | ● | - |
| 6,0 | 138 | 26 | 1 | ● | ● | ● |
| 6,5 | 144 | 28 | 1 | ● | ● | - |
| 7,0 | 150 | 31 | 1 | ● | ● | ● |
| 7,5 | 150 | 31 | 1 | ● | ● | - |
| 8,0 | 156 | 33 | 1 | ● | ● | ● |
| 8,5 | 156 | 33 | 1 | ● | ● | - |
| 9,0 | 162 | 36 | 1 | ● | ● | ● |
| 9,5 | 162 | 36 | 1 | ● | ● | - |
| 10,0 | 168 | 38 | 1 | ● | ● | ● |
| 10,5 | 168 | 38 | 1 | ● | ● | - |
| 11,0 | 175 | 41 | 1 | ● | ● | ● |
| 11,5 | 175 | 41 | 1 | ● | ● | - |
| 12,0 | 182 | 41 | 1 | ● | ● | ● |
| 12,5 | 182 | 44 | 1 | ● | ● | - |
| 13,0 | 182 | 44 | 1 | ● | ● | ● |
| 13,5 | 189 | 47 | 1 | ● | ● | - |
| 14,0 | 189 | 47 | 1 | ● | ● | ● |
| 14,5 | 204 | 50 | 2 | ● | ● | - |

| Form / Form | | | | A | B | C |
|-----------------------------------|-------------------|-------------------|-------|---------------------------|-------------------|------------------|
| Typ / Type | | | | Schneiden gerade straight | Schneiden 7/8° LH | Schneiden 45° LH |
| Schneidrichtung Cutting direction | | | | | | |
| Schneidstoff Material | | | | HSS-Co | HSS-Co | HSS-Co |
| Ø mm | l ₁ mm | l ₂ mm | MK MT | 6333 | 6337 | 6335 |
| 15,0 | 204 | 50 | 2 | ● | ● | ● |
| 15,5 | 210 | 52 | 2 | ● | ● | - |
| 16,0 | 210 | 52 | 2 | ● | ● | ● |
| 16,5 | 214 | 54 | 2 | ● | ● | - |
| 17,0 | 214 | 54 | 2 | ● | ● | ● |
| 17,5 | 219 | 56 | 2 | ● | ● | - |
| 18,0 | 219 | 56 | 2 | ● | ● | ● |
| 18,5 | 223 | 58 | 2 | ● | ● | - |
| 19,0 | 223 | 58 | 2 | ● | ● | ● |
| 19,5 | 228 | 60 | 2 | ● | ● | - |
| 20,0 | 228 | 60 | 2 | ● | ● | ● |
| 20,5 | 232 | 62 | 2 | ● | ● | - |
| 21,0 | 232 | 62 | 2 | ● | ● | ● |
| 21,5 | 237 | 64 | 2 | ● | ● | - |
| 22,0 | 237 | 64 | 2 | ● | ● | ● |
| 22,5 | 241 | 66 | 2 | ● | ● | - |
| 23,0 | 241 | 66 | 2 | ● | ● | ● |
| 23,5 | 241 | 66 | 2 | ● | ● | - |
| 24,0 | 268 | 68 | 3 | ● | ● | ● |
| 24,5 | 268 | 68 | 3 | ● | ● | - |

| Durchmesser Diameter range | 6333 Anzahl der Schneiden No. of cutting lips | 6337 Anzahl der Schneiden No. of cutting lips | 6335 Anzahl der Schneiden No. of cutting lips |
|----------------------------|---|---|---|
| 5,0 mm - 14,0 mm | 6 | 6 | 3 |
| 14,5 mm - 15,0 mm | 8 | 8 | 3 |
| 15,5 mm - 24,5 mm | 8 | 8 | 4 |
| 25,0 mm - 35,0 mm | 10 | 10 | 4 |
| 36,0 mm - 40,0 mm | - | 12 | - |

Zwischenmaße Preise auf Anfrage / Deviating sizes prices upon request

● Standardartikel / Items available ex stock