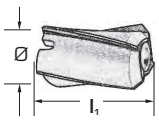
для заказа - ilix@ilix-tools.ru

DIN 222

Aufsteck-Aufbohrer aus HSS mit kegeliger Bohrung 1 : 30
Shell core drills, made of HSS with taper bore 1 : 30

bis Ø 75,00 mm: **4 Schneiden**
until Ø 75,00 mm: **4 flutes**
bis Ø 75,00 mm: **6 Schneiden**
above Ø 75,00 mm: **6 flutes**



Typ / Type	N
Schneidrichtung Cutting direction	
Schneidstoff / Material	HSS

Ø mm h8	Größter Ø der Kegelbohrung Taper bore large end	l_1 mm	Ø Kleinster vorgebohrter Min. hole size	6255
23,7	13	45	20	✓
24,0	13	45	20	✓
24,7	13	45	21	✓
25,0	13	45	21	✓
25,7	13	45	22	✓
26,0	13	45	22	✓
26,7	13	45	23	✓
27,0	13	45	23	✓
27,7	13	45	24	✓
28,0	13	45	24	✓
29,7	13	45	26	✓
30,0	13	45	26	✓
31,6	13	45	28	✓
32,0	13	45	28	✓
32,6	13	45	29	✓
33,0	13	45	29	✓
33,6	13	45	30	✓
34,0	13	45	30	✓
34,6	13	45	31	✓
35,0	13	45	31	✓
35,6	16	50	32	✓
36,0	16	50	32	✓
36,6	16	50	33	✓
37,0	16	50	33	✓
37,6	16	50	34	✓
38,0	16	50	34	✓
39,6	16	50	36	✓
40,0	16	50	36	✓
41,6	16	50	38	✓
42,0	16	50	38	✓
43,6	16	50	40	✓
44,0	16	50	40	✓
44,6	16	50	41	✓
45,0	16	50	41	✓
45,6	19	56	41	✓
46,0	19	56	41	✓
46,6	19	56	41	✓
47,0	19	56	41	✓
47,6	19	56	42	✓
48,0	19	56	42	✓

Typ / Type	N
Schneidrichtung Cutting direction	
Schneidstoff / Material	HSS

Ø mm h8	Größter Ø der Kegelbohrung Taper bore large end	l_1 mm	Ø Kleinster vorgebohrter Min. hole size	6255
49,6	19	56	44	✓
50,0	19	56	44	✓
51,5	19	56	46	✓
52,0	19	56	46	✓
54,5	22	63	48	✓
55,0	22	63	48	✓
57,5	22	63	51	✓
58,0	22	63	51	✓
60,0	22	63	53	✓
62,0	22	63	55	✓
65,0	27	71	56	✓
68,0	27	71	58	✓
70,0	27	71	61	✓
72,0	27	71	63	✓
75,0	27	71	66	✓
78,0	32	80	68	✓
80,0	32	80	70	✓
82,0	32	80	72	✓
85,0	32	80	75	✓
88,0	32	80	78	✓
90,0	32	80	80	✓
92,0	40	90	80	✓
95,0	40	90	83	✓
98,0	40	90	86	✓
100,0	40	90	88	✓

Abweichende Abmessungen Preise auf Anfrage / Deviating sizes prices upon request

● Standardartikel / Items available ex stock - ✓ Auf Anfrage/ Upon request

ilix@ilix-tools.ru
www.ilix-tools.ru