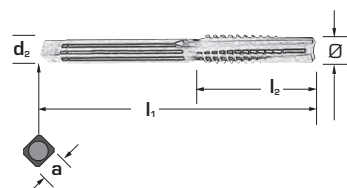


# ILIX NORM - TR



## Hand-Gewindebohrer, dreiteiliger Satz für Metrisches ISO-Trapez-Regelgewinde

Hand taps, serial, in sets of 2/3 pieces for ISO metric trapezoidal coarse thread



Typ / Type							N	N	N
Toleranz Tolerance							7 H	7 H	7 H
Anschnitt / Gangzahl Chamfer form / No. of threads							A/5-6	D/3-4	C/2,5-3
Schneidrichtung Cutting direction									
Schneidstoff/Material							HSS-Co	HSS-Co	HSS-Co
Gewinde- bezeichnung Size	Steigung Pitch	Kernloch Ø Tap drill Ø	l <sub>1</sub> mm	l <sub>2</sub> mm	d <sub>2</sub> mm h9	a h12	6937 V	6937 M	6937 F
TR 10*	2	8,20	110	70	7,1	5,6	●	●	
TR 12	3	9,25	160	102	8,0	6,3	●	●	
TR 14	3	11,25	160	102	9,0	7,1	●	●	
TR 16	4	12,25	220	136	11,2	9,0	●	●	
TR 18	4	14,25	220	136	12,5	10,0	●	●	
TR 20	4	16,25	220	136	14,0	11,2	●	●	
TR 22	5	17,25	275	166	16,0	12,5	●	●	
TR 24	5	19,25	275	166	16,0	12,5	●	●	
TR 26	5	21,25	290	170	18,0	14,0	●	●	
TR 28	5	23,25	290	170	18,0	14,0	●	●	
TR 30	6	24,25	345	200	22,4	18,0	●	●	
							Einzel single tap	Satz set	

**TR: für Trapezgewinde**  
for trapezoidal thread

● Standardartikel / Items available ex stock - \* 2 pezzi / 2 Pieces