для заказа - ilix@ilix-tools.ru

# DIN 5156 - BSP

**Maschinen-Gewindebohrer**
**mit Überlaufschaft für Rohrgewinde nach DIN 259**
**und DIN-ISO 228**
Machine taps with reduced shank
for British standard Pipe thread
as per DIN 259 and DIN-ISO 228

| VA | VAP | VA | Former | Former S | **Typ /** Type |
|---|---|---|---|---|---|
| - | - | - | - | - | **Toleranz** Tolerance |
| B/4-5 | B/4-5 | B/4-5 | B/4-5 | C/2,5-3 | **Anschnitt / Gangzahl** Chamfer form / No. of threads |
| | | | | | **Schneidrichtung** Cutting direction |
| HSS-Co | HSS-Co | HSS-Co | HSS-Co | HSS-Co | **Schneidstoff/** Material |

| 6700 | 6700 VP | 6700 XP | 6702 | 6818 | Ø mm | Gg/1" Tpi | Gg/1" Tpi | Kernloch Ø Tap drill Ø |
|---|---|---|---|---|---|---|---|---|
| ● | ● | ● | ● | ● | G 1/16 | 28 | 6,80 | 7,3 |
| ● | ● | ● | ● | ● | G 1/8 | 28 | 8,80 | 9,3 |
| ● | ● | ● | ● | ● | G 1/4 | 19 | 11,80 | 12,5 |
| ● | ● | ● | ● | ● | G 3/8 | 19 | 15,25 | 16,0 |
| ● | ● | ● | ● | ● | G 1/2 | 14 | 20,10 | 20,1 |
| ● | ● | ● | - | - | G 5/8 | 14 | 21,00 | - |
| ● | ● | ● | - | - | G 3/4 | 14 | 24,50 | - |
| ● | ● | ● | - | - | G 7/8 | 14 | 28,25 | - |
| ● | ● | ● | - | - | G 1 | 11 | 30,75 | - |
| - | - | - | - | - | G 1 1/8 | 11 | 35,50 | - |
| - | - | - | - | - | G 1 1/4 | 11 | 39,50 | - |
| - | - | - | - | - | G 1 1/2 | 11 | 45,00 | - |
| - | - | - | - | - | G 1 3/4 | 11 | 51,00 | - |
| - | - | - | - | - | G 2 | 11 | 57,00 | - |

**VAP:** **vaporisiert**
vaporized

**VA:** **Für rostfreien Stahl**
for stainless steel

**Former S:** **mit Schmiernuten**
with coolant grooves

● Standardartikel / Items available ex stock



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