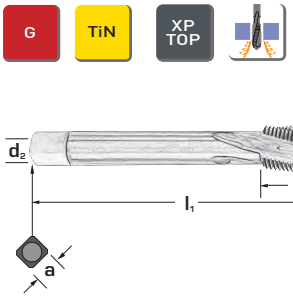
для заказа - ilix@ilix-tools.ru

DIN 5156 - BSP

Maschinen-Gewindebohrer
mit Überlaufschaft für Rohrgewinde nach DIN 259
und DIN-ISO 228

Machine taps with reduced shank
for British standard Pipe thread
as per DIN 259 and DIN-ISO 228



Typ / Type	Rapid	VAP Rapid	Rapid
Toleranz Tolerance	-	-	-
Anschnitt / Gangzahl Chamfer form / No. of threads	B/4-5	B/4-5	B/4-5
Schneidrichtung Cutting direction			
Schneidstoff/ Material	HSS-Co	HSS-Co	HSS-Co

Ø mm	Gg/1" Tpi	Kernloch Ø Tap drill Ø	Kernloch Ø Tap drill Ø	l_1 mm	l_2 mm	d_2 mm h9	a h12	6704	6704 VP	6704 TN
G 1/16	28	6,80	7,3	90	22	6	4,9	●	●	●
G 1/8	28	8,80	9,3	90	20	7	5,5	●	●	●
G 1/4	19	11,80	12,5	100	22	11	9,0	●	●	●
G 3/8	19	15,25	16,0	100	22	12	9,0	●	●	●
G 1/2	14	20,10	20,1	125	25	16	12,0	●	●	●
G 5/8	14	21,00	-	125	25	18	14,5	●	●	●
G 3/4	14	24,50	-	140	28	20	16,0	●	●	●
G 7/8	14	28,25	-	150	28	22	18,0	●	●	●
G 1	11	30,75	-	160	30	25	20,0	●	●	●
G 1 1/8	11	35,50	-	170	30	28	22,0	●	●	●
G 1 1/4	11	39,50	-	170	30	32	24,0	●	●	●
G 1 1/2	11	45,00	-	190	32	36	29,0	●	●	●
G 1 3/4	11	51,00	-	190	32	40	32,0	●	●	●
G 2	11	57,00	-	220	40	45	35,0	●	●	●

Rapid: **Herkömmliche Anwendung**
universal application
VAP: **vaporisiert**
vaporized

● Standardartikel / Items available ex stock

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