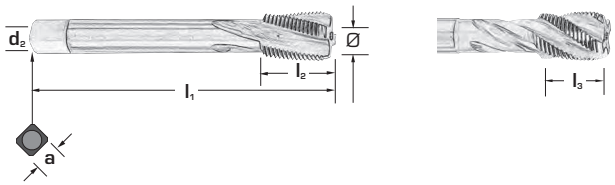
для заказа - ilix@ilix-tools.ru

DIN 5156 - BSP

Maschinen-Gewindebohrer
mit Überlaufschaft für Rohrgewinde nach DIN 259
und DIN-ISO 228

Machine taps with reduced shank
for British standard Pipe thread
as per DIN 259 and DIN-ISO 228



Typ / Type									VA 15°	VA 35°	VAP 35°	VA 35°	VRP 50°
Toleranz / Tolerance									-	-	-	-	-
Anschnitt / Gangzahl / Chamfer form / No. of threads									C/2,5-3	C/2,5-3	C/2,5-3	C/2,5-3	C/2,5-3
Schneidrichtung / Cutting direction													
Schneidstoff / Material									HSS-Co	HSS-Co	HSS-Co	HSS-Co	HSS-Co
Ø mm		Gg/1" Tpi	Kernloch Ø Tap drill Ø	l_1 mm	l_2 mm	l_3 mm	d_2 mm h9	a h12	6716	6701	6701 VP	6701 XP	6856 VP
G	1/16	28	6,80	90	22	12	6	4,9	●	●	●	●	●
G	1/8	28	8,80	90	20	14	7	5,5	●	●	●	●	●
G	1/4	19	11,80	100	22	20	11	9,0	●	●	●	●	●
G	3/8	19	15,25	100	22	20	12	9,0	●	●	●	●	●
G	1/2	14	19,00	125	25	25	16	12,0	●	●	●	●	●
G	5/8	14	21,00	125	25	25	18	14,5	●	●	●	●	●
G	3/4	14	24,50	140	28	28	20	16,0	●	●	●	●	●
G	7/8	14	28,25	150	28	28	22	18,0	●	●	●	●	●
G	1	11	30,75	160	30	30	25	20,0	●	●	●	●	●
G	1 1/8	11	35,50	170	30	-	28	22,0	-	-	-	-	-
G	1 1/4	11	39,50	170	30	-	32	24,0	-	-	-	-	-
G	1 3/8	11	42,00	180	32	-	36	29,0	-	-	-	-	-
G	1 1/2	11	45,00	190	32	-	36	29,0	-	-	-	-	-
G	1 3/4	11	51,00	190	32	-	40	32,0	-	-	-	-	-
G	2	11	57,00	220	40	-	45	35,0	-	-	-	-	-

VA: **Für rostfreien Stahl**
for stainless steel

VAP: **vaporisiert**
vaporized

VRP: **Für rostfreien Stahl mit Abschrägung und vaporisiert**
for stainless steel, back tapered and vaporized

● Standardartikel / Items available ex stock

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