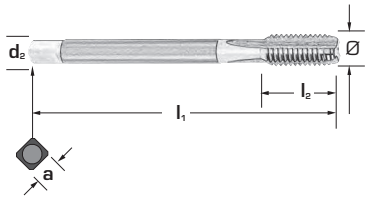
для заказа - ilix@ilix-tools.ru

DIN 5156 - BSP

Maschinen-Gewindebohrer
mit Überlaufschaft für Rohrgewinde nach DIN 259 und DIN-ISO 228
Machine taps with reduced shank for British standard Pipe thread as per DIN 259 and DIN-ISO 228

G TiN



Typ / Type	HD	HD	N 15°	N 40°	N VAP 15°	N 40°
Toleranz / Tolerance	-	-	-	-	-	-
Anschnitt / Gangzahl / Chamfer form / No. of threads	C/2,5-3	C/2,5-3	C/2,5-3	C/2,5-3	C/2,5-3	C/2,5-3
Schneidrichtung / Cutting direction						
Schneidstoff / Material	HSS-Co	HSS-Co	HSS-Co	HSS-Co	HSS-Co	HSS-Co

Ø mm	Gg/1" Tpi	Kernloch Ø Tap drill Ø	l_1 mm	l_2 mm	l_3 mm	d_2 mm h9	a h12	6912	6912 TN	6665	6703	6703 VP	6703 TN
G 1/16	28	6,80	90	22	12	6	4,9	●	●	●	●	●	●
G 1/8	28	8,80	90	20	14	7	5,5	●	●	●	●	●	●
G 1/4	19	11,80	100	22	20	11	9,0	●	●	●	●	●	●
G 3/8	19	15,25	100	22	20	12	9,0	●	●	●	●	●	●
G 1/2	14	19,00	125	25	25	16	12,0	●	●	●	●	●	●
G 5/8	14	21,00	125	25	25	18	14,5	●	●	●	●	●	●
G 3/4	14	24,50	140	28	28	20	16,0	●	●	●	●	●	●
G 7/8	14	28,25	150	28	28	22	18,0	●	●	●	●	●	●
G 1	11	30,75	160	30	30	25	20,0	●	●	●	●	●	●
G 1 1/8	11	35,50	170	30	-	28	22,0	●	●	-	-	-	-
G 1 1/4	11	39,50	170	30	-	32	24,0	●	●	-	-	-	-
G 1 3/8	11	42,00	180	32	-	36	29,0	●	●	-	-	-	-
G 1 1/2	11	45,00	190	32	-	36	29,0	●	●	-	-	-	-
G 1 3/4	11	51,00	190	32	-	40	32,0	●	●	-	-	-	-
G 2	11	57,00	220	40	-	45	35,0	●	●	-	-	-	-

HD : **für zähe Werkstoffe** for tough materials
N 15°/40°: **15° Rechtsdrall/40°** 15°/40°right hand helix
VAP: **vaporisiert** vaporized
N: **Herkömmliche Anwendung** universal application

● Standardartikel / Items available ex stock

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