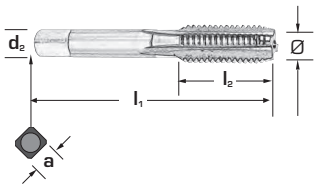
для заказа - ilix@ilix-tools.ru

DIN 5157 - BSP

Kurze Maschinen-Gewindebohrer
mit Überlaufschaft für Rohrgewinde nach DIN 259 und DIN-ISO 228
Short machine taps with reduced shank for British standard Pipe thread
as per DIN 259 and DIN-ISO 228

G



Typ / Type	N	N 15°	MS	VA 15°
Toleranz Tolerance	-	ISO 228 +0,1	-	-
Anschnitt / Gangzahl Chamfer form / No. of threads	C/2,5-3	E/1-2	E/1,5-2	E/1-2
Schneidrichtung Cutting direction				
Schneidstoff/ Material	HSS-Co	HSS-Co	HSS-Co	HSS-Co

Ø mm	Gg/1" Tpi	Kernloch Ø Tap drill Ø	l_1 mm	l_2 mm	d_2 mm h9	a h12	6858	6905	6913	6951
G 1/16	28	6,80	56	22	6	4,9	●	-	●	●
G 1/8	28	8,80	63	20	7	5,5	●	●	●	●
G 1/4	19	11,80	70	22	11	9,0	●	●	●	●
G 3/8	19	15,25	70	22	12	9,0	●	●	●	●
G 1/2	14	19,00	80	22	16	12,0	●	●	●	●
G 5/8	14	21,00	80	22	18	14,5	●	-	●	●
G 3/4	14	24,50	90	22	20	16,0	●	●	●	●
G 7/8	14	28,25	90	22	22	18,0	●	-	●	●
G 1	11	30,75	100	25	25	20,0	●	-	●	●
G 1 1/8	11	35,50	125	40	28	22,0	●	-	●	-
G 1 1/4	11	39,50	125	40	32	24,0	●	-	●	-
G 1 3/8	11	42,00	125	40	36	29,0	●	-	●	-
G 1 1/2	11	45,00	140	40	36	29,0	●	-	●	-

N 15°: **15° Rechtsdrall**
15° right hand helix
N: **Herkömmliche Anwendung**
universal application
MS: **für Messing**
for brass
VA: **Für rostfreien Stahl**
for stainless steel

● Standardartikel / Items available ex stock

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