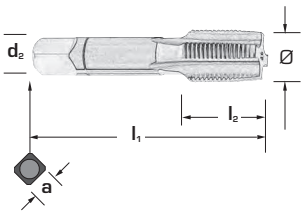
для заказа - ilix@ilix-tools.ru

DIN 5157 - BSP

Hand-Gewindebohrer, zweiteiliger Satz
für Rohrgewinde nach DIN 259 und DIN-ISO 228
Hand taps, serial, in set of 2 pieces for British standard Pipe thread
as per DIN 259 and DIN-ISO 228

G



Typ / Type	N	N
Toleranz Tolerance	-	-
Anschnitt / Gangzahl Chamfer form / No. of threads	A/5-6	C/2,5-3
Schneidrichtung Cutting direction		
Schneidstoff/ Material	HSS	HSS

Ø mm	Gg/1" Tpi	Kernloch Ø Tap drill Ø	l_1 mm	l_2 mm	d_2 mm h9*	a h12	6627 V Einzel single tap	6627 F Satz set
G 1/16	28	6,80	56	22	6	4,9	●	●
G 1/8	28	8,80	63	20	7	5,5	●	●
G 1/4	19	11,80	70	22	11	9,0	●	●
G 3/8	19	15,25	70	22	12	9,0	●	●
G 1/2	14	19,00	80	22	16	12,0	●	●
G 5/8	14	21,00	80	22	18	14,5	●	●
G 3/4	14	24,50	90	22	20	16,0	●	●
G 7/8	14	28,25	90	22	22	18,0	●	●
G 1	11	30,75	100	25	25	20,0	●	●
G 1 1/8	11	35,50	125	40	28	22,0	●	●
G 1 1/4	11	39,50	125	40	32	24,0	●	●
G 1 3/8	11	42,00	125	40	36	29,0	●	●
G 1 1/2	11	45,00	140	40	36	29,0	●	●
G 1 3/4	11	51,00	140	40	40	32,0	●	●
G 2	11	57,00	160	40	45	35,0	●	●

N: **Herkömmliche Anwendung**
universal application

* Schafttoleranz der Vorschneider h 12 / Shank tolerance of 1st tap: h 12

● Standardartikel / Items available ex stock

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