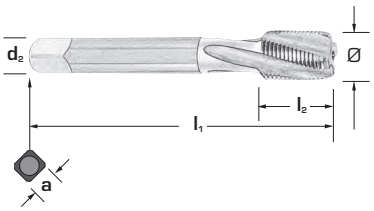
для заказа - ilix@ilix-tools.ru

DIN 5156 - (Rp)

Maschinen-Gewindebohrer mit Überlaufschaft
für zylindrisches Whitworth-Rohr-Innengewinde nach DIN 2999
Machine taps with reduced shank
for cylindrical Whitworth-Pipe internal thread
as per DIN 2999

Rp



Typ / Type	N 15°	GG	Rapid
Toleranz Tolerance	-	-	-
Anschnitt / Gangzahl Chamfer form / No. of threads	C/2,5-3	C/2,5-3	B/4-5
Schneidrichtung Cutting direction			
Schneidstoff/ Material	HSS-Co	HSS-Co	HSS-Co

Ø mm	Gg/1" Tpi	Kernloch Ø Tap drill Ø	l_1 mm	l_2 mm	d_2 mm h9	a h12	6675	6674	6673
Rp 1/16	28	6,60	90	22	6	4,9	-	-	●
Rp 1/8	28	8,60	90	20	7	5,5	●	●	●
Rp 1/4	19	11,50	100	22	11	9,0	●	●	●
Rp 3/8	19	15,00	100	22	12	9,0	●	●	●
Rp 1/2	14	18,75	125	25	16	12,0	●	●	●
Rp 3/4	14	24,25	140	28	20	16,0	●	●	●
Rp 1	11	30,25	160	30	25	20,0	●	●	●
Rp 1 1/4	11	39,00	170	30	32	24,0	-	●	●
Rp 1 1/2	11	45,00	190	32	36	29,0	-	●	●
Rp 2	11	56,50	190	32	45	35,0	-	●	●

GG: **für Guss**
for cast iron

N 15°: **15° Rechtsdrall**
15° right hand helix

Rapid: **Herkömmliche Anwendung**
universal application

● Standardartikel / Items available ex stock

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