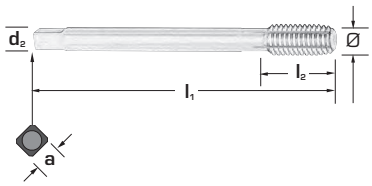
для заказа - ilix@ilix-tools.ru

DIN 2184/1 - UNF

Innengewinde-Former mit Überlaufschaft
für unified-Gewinde (fein) UNF – ASME – B 1.1
Baumaße an DIN 374 angelehnt
Cold forming taps with reduced shank
for unified fine thread UNF - ASME – B 1.1
dimensions generally as per DIN 374

mit Schmiernuten / with coolant grooves

UNF



	Former S
Typ / Type	
Toleranz Tolerance	2 BX
Anschnitt / Gangzahl Chamfer form / No. of threads	C/2,5-3
Schneidrichtung Cutting direction	
Schneidstoff/ Material	HSS-Co

Ø mm	Gg/1" Tpi	Kernloch Ø Tap drill Ø	l_1 mm	l_2 mm	d_2 mm h9	a h12	6816
UNF 7/16 -	20	10,5	90	20	8	6,2	●
UNF 1/2 -	20	12,1	100	22	9	7,0	●
UNF 5/8 -	18	15,2	100	22	12	9,0	●

Former S: **mit Schmiernuten**
with coolant grooves

● Standardartikel / Items available ex stock

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