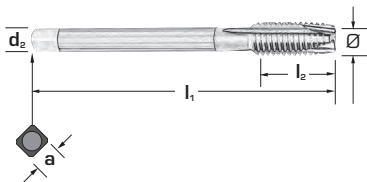


DIN 2184/1 - UNF



Maschinen-Gewindebohrer mit Überlaufschaft für unified-Gewinde (fein) UNF - ASME - B 1.1
Baumaße an DIN 374 angelehnt

Machine taps with reduced shank for unified fine thread UNF - ASME - B 1.1 dimensions generally as per DIN 374



Typ / Type								Rapid	Rapid	VA	HD
Toleranz Tolerance								2 B	3 B	2 BX	2 B
Anschnitt / Gangzahl Chamfer form / No. of threads								B/4-5	B/4-5	B/4-5	B/4-5
Schneidrichtung Cutting direction											
Schneidstoff/Material								HSS-Co	HSS-Co	HSS-Co	HSS-Co
Ø mm	Gg/1" Tpi	Kernloch Ø Tap drill Ø	l ₁ mm	l ₂ mm	d ₂ mm h9	a h12		6687	6687 3B	6797	6876
UNF 7/16	- 20	9,90	90	20	8	6,2		●	●	●	●
UNF 1/2	- 20	11,50	100	22	9	7,0		●	●	●	●
UNF 9/16	- 18	12,90	100	22	11	9,0		●	●	-	●
UNF 5/8	- 18	14,50	100	22	12	9,0		●	●	●	●
UNF 3/4	- 16	17,50	110	25	14	11,0		●	●	●	●
UNF 7/8	- 14	20,40	125	25	18	14,5		●	●	-	●
UNF 1	- 12	23,25	140	28	18	14,5		●	●	-	●
UNF 1 1/8	- 12	26,50	150	28	22	18,0		●	●	-	
UNF 1 1/4	- 12	29,50	150	28	22	18,0		●	●	-	
UNF 1 3/8	- 12	32,75	170	30	28	22,0		●	●	-	
UNF 1 1/2	- 12	36,00	170	30	32	24,0		●	●	-	

Rapid: Herkömmliche Anwendung universal application
HD: für zähe Werkstoffe for tough materials
VA: Für rostfreien Stahl for stainless steel

● Standardartikel / Items available ex stock