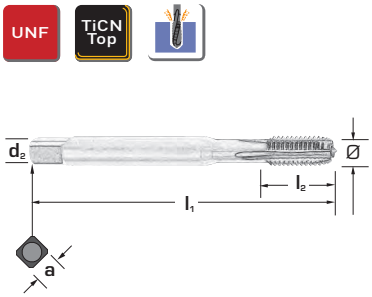
для заказа - ilix@ilix-tools.ru

DIN 2184/1 - UNF

Maschinen-Gewindebohrer mit Überlaufschaft
für unified-Gewinde (fein) UNF – ASME – B 1.1
Baumaße an DIN 374 angelehnt

Machine taps with reduced shank
for unified fine thread UNF - ASME – B 1.1
dimensions generally as per DIN 374



Typ / Type	N	N 15°	N 40°	N 40°
Toleranz Tolerance	2 B	2 B	2 B	3 B
Anschnitt / Gangzahl Chamfer form / No. of threads	C/2,5-3	C/2,5-3	C/2,5-3	C/2,5-3
Schneidrichtung Cutting direction				
Schneidstoff/ Material	HSS-Co	HSS-Co	HSS-Co	HSS-Co

Ø mm	Gg/1" Tpi	Kernloch Ø Tap drill Ø	l_1 mm	l_2 mm	l_3 mm	$d_2$mm h9	a h12	6839	6729	6688	6688 3B
UNF 7/16 -	20	9,90	90	20	14	8	6,2	●	●	●	●
UNF 1/2 -	20	11,50	100	22	16	9	7,0	●	●	●	●
UNF 9/16 -	18	12,90	100	22	20	11	9,0	●	●	●	●
UNF 5/8 -	18	14,50	100	22	20	12	9,0	●	●	●	●
UNF 3/4 -	16	17,50	110	25	25	14	11,0	●	●	●	●
UNF 7/8 -	14	20,40	125	25	25	18	14,5	●	●	●	●
UNF 1 -	12	23,25	140	28	25	18	14,5	●	●	●	●
UNF 1 1/8 -	12	26,50	150	28	26	22	15,0	●	-	-	-
UNF 1 1/4 -	12	29,50	150	28	27	22	15,5	●	-	-	-
UNF 1 3/8 -	12	32,75	170	30	27	28	16,0	●	-	-	-
UNF 1 1/2 -	12	30,60	170	30	28	28	16,5	●	-	-	-

N 15°/40°: **15° Rechtsdrall/40°**
15°/40°right hand helix

N: **Herkömmliche Anwendung**
universal application

● Standardartikel / Items available ex stock

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