

DIN 2184/1 - UNF



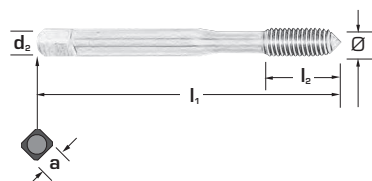
Innengewinde-Former mit verstärktem Schaft für unified-Gewinde (fein) UNF - ASME - B 1.1 Baumaße an DIN 371 angelehnt

Cold forming taps with reinforced shank
for unified fine thread UNF - ASME - B 1.1 dimensions gener-
ally as per DIN 371

Ref. **6747** ohne Schmiernuten / without coolant grooves

Ref. **6815** mit Schmiernuten / with coolant grooves

UNF



								Former	Former S
Typ / Type									
Toleranz Tolerance								2 BX	2 BX
Anschnitt / Gangzahl Chamfer form / No. of threads								C/2,5-3	C/2,5-3
Schneidrichtung Cutting direction									
Schneidstoff/Material								HSS-Co	HSS-Co
Ø mm	Gg/1"	Kernloch Ø	l ₁	l ₂	d ₂ mm	a		6747	6815
	Tpi	Tap drill Ø	mm	mm	h9	h12			
UNF nr. 4 -	48	2,60	56	11	3,5	2,7		●	●
UNF nr. 5 -	44	2,90	56	11	3,5	2,7		●	●
UNF nr. 6 -	40	3,20	56	13	4,0	2,1		-	●
UNF nr. 8 -	36	3,80	63	13	4,5	3,4		●	●
UNF nr. 10 -	32	4,45	70	16	6,0	4,9		●	●
UNF nr. 12 -	28	5,05	80	19	6,0	4,9		●	●
UNF 1/4 -	28	5,90	80	19	7,0	5,5		●	●
UNF 5/16 -	24	7,40	90	22	8,0	6,2		●	●
UNF 3/8 -	24	9,00	90	22	10,0	7,0		●	●
Abmessungen mit Überlaufschaft über M 3/8 siehe Kat.-Nr. / above M 3/8 refer to Cat.-No.								-	6816

Former S: mit Schmiernuten
with coolant grooves

Former : ohne Schmiernuten
without coolant grooves

● Standardartikel / Items available ex stock