для заказа - ilix@ilix-tools.ru

DIN 2184/1 - UNF

Maschinen-Gewindebohrer mit verstärktem Schaft
für unified-Gewinde (fein) UNF – ASME – B 1.1
Baumaße an DIN 371 angelehnt
Machine taps with reinforced shank
for unified fine thread UNF - ASME – B 1.1
dimensions generally as per DIN 371

VA	VAP	HD	
			Typ / Type
2 BX	2 BX	2 BX	**Toleranz** Tolerance
B/4-5	B/4-5	B/4-5	**Anschnitt / Gangzahl** Chamfer form / No. of threads
			Schneidrichtung Cutting direction
HSS-Co	HSS-Co	HSS-Co	**Schneidstoff/** Material
6718	**6718 VP**	**6875**	**Ø mm** / **Gg/1"** Tpi / **Kernloch Ø** Tap drill Ø
-	-	-	UNF nr. 1 - 72 1,55
●	●	●	UNF nr. 2 - 64 1,90
●	●	●	UNF nr. 3 - 56 2,15
●	●	●	UNF nr. 4 - 48 2,40
●	●	●	UNF nr. 5 - 44 2,70
●	●	●	UNF nr. 6 - 40 2,95
●	●	●	UNF nr. 8 - 36 3,50
●	●	●	UNF nr. 10 - 32 4,10
●	●	●	UNF nr. 12 - 28 4,70
●	●	●	UNF 1/4 - 28 5,50
●	●	●	UNF 5/16 - 24 6,90
●	●	●	UNF 3/8 - 24 8,50
6797	-	6876	

VA: **Für rostfreien Stahl**
for stainless steel

VAP: **vaporisiert**
vaporized

HD: **für zähe Werkstoffe**
for tough materials

● Standardartikel / Items available ex stock

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