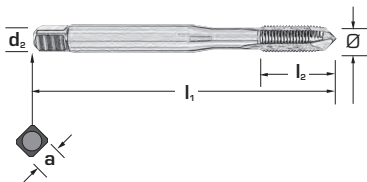


DIN 2184/1 - UNF



Maschinen-Gewindebohrer mit verstärktem Schaft für unified-Gewinde (fein) UNF - ASME - B 1.1
Баумаße an DIN 371 angelehnt

Machine taps with reinforced shank for unified fine thread UNF - ASME - B 1.1 dimensions generally as per DIN 371



								Rapid	Rapid	Rapid
Typ / Type								2 B	3 B	2 B
Toleranz Tolerance								B/4-5	B/4-5	B/4-5
Anschnitt / Gangzahl Chamfer form / No. of threads										
Schneidrichtung Cutting direction								HSS-Co	HSS-Co	HSS-Co
Schneidstoff/Material								6607	6607 3B	6607 TN
Ø mm	Gg/1" Tpi	Kernloch Ø Tap drill Ø	l ₁ mm	l ₂ mm	d ₂ mm h9	a h12				
UNF nr. 1 -	72	1,55	45	8	2,8	2,1	●	●	●	
UNF nr. 2 -	64	1,90	45	9	2,8	2,1	●	●	●	
UNF nr. 3 -	56	2,15	50	9	2,8	2,1	●	●	●	
UNF nr. 4 -	48	2,40	56	11	3,5	2,7	●	●	●	
UNF nr. 5 -	44	2,70	56	11	3,5	2,7	●	●	●	
UNF nr. 6 -	40	2,95	56	13	4,0	3,0	●	●	●	
UNF nr. 8 -	36	3,50	63	13	4,5	3,4	●	●	●	
UNF nr. 10 -	32	4,10	70	12	6,0	4,9	●	●	●	
UNF nr. 12 -	28	4,70	80	17	6,0	4,9	●	●	●	
UNF 1/4 -	28	5,50	80	14	7,0	5,5	●	●	●	
UNF 5/16 -	24	6,90	90	22	8,0	6,2	●	●	●	
UNF 3/8 -	24	8,50	90	22	10,0	7,0	●	●	●	
Abmessungen mit Überlaufschaft über M 3/8 siehe Kat.-Nr. / above M 3/8 refer to Cat.-No.								66872B	66873B	-

Rapid: Herkömmliche Anwendung
 universal application

● Standardartikel / Items available ex stock