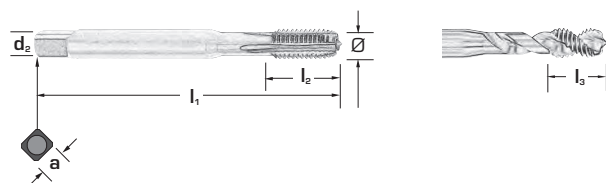


# DIN 2184/1 - UNF



**Maschinen-Gewindebohrer mit verstärktem Schaft für unified-Gewinde (fein) UNF - ASME - B 1.1**  
**Baumaße an DIN 371 angelehnt**

Machine taps with reinforced shank for unified fine thread UNF - ASME - B 1.1 dimensions generally as per DIN 371



Typ / Type									N	N 15°	N 40°	N 40°	N 40°
Toleranz Tolerance									2 B	2 B	2 B	3 B	2 B
Anschnitt / Gangzahl Chamfer form / No. of threads									C/2,5-3	C/2,5-3	C/2,5-3	C/2,5-3	C/2,5-3
Schneidrichtung Cutting direction													
Schneidstoff/Material									HSS-Co	HSS-Co	HSS-Co	HSS-Co	HSS-Co
Ø mm	Gg/1" Tpi	Kernloch Ø Tap drill Ø	l <sub>1</sub> mm	l <sub>2</sub> mm	l <sub>3</sub> mm	d <sub>2</sub> mm h9	a h12		6838	6719	6680	6680 3B	6680 TN
UNF nr. 1	- 72	1,55	45	8	-	2,8	2,1		●	-	-	-	-
UNF nr. 2	- 64	1,90	45	9	-	2,8	2,1		●	-	-	-	-
UNF nr. 3	- 56	2,15	50	9	-	2,8	2,1		●	-	-	-	-
UNF nr. 4	- 48	2,40	56	11	-	3,5	2,7		●	-	-	-	-
UNF nr. 5	- 44	2,70	56	11	5	3,5	-		●	●	●	●	●
UNF nr. 6	- 40	2,95	56	13	6	4,0	2,1		●	●	●	●	●
UNF nr. 8	- 36	3,50	63	13	7	4,5	2,1		●	●	●	●	●
UNF nr. 10	- 32	4,10	70	12	8	6,0	2,7		●	●	●	●	●
UNF nr. 12	- 28	4,70	80	17	10	6,0	3,0		●	●	●	●	●
UNF 1/4	- 28	5,50	80	14	10	7,0	3,4		●	●	●	●	●
UNF 5/16	- 24	6,90	90	22	12	8,0	4,9		●	●	●	●	●
UNF 3/8	- 24	8,50	90	22	12	10,0	7,0		●	●	●	●	●
Abmessungen mit Überlaufschaft über M 3/8 siehe Kat.-Nr. / above M 3/8 refer to Cat.-No.									6839	6729	66882B	66883B	-

**N 15°/40°:** 15° Rechtsdrall/40° 15°/40°right hand helix

**N:** Herkömmliche Anwendung universal application

● Standardartikel / Items available ex stock