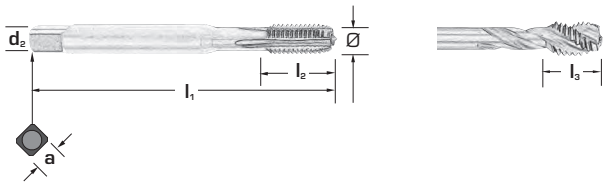
для заказа - ilix@ilix-tools.ru

DIN 2184/1 - UNC

Maschinen-Gewindebohrer mit Überlaufschaft
für unified-Gewinde (grob) UNC – ASME – B 1.1
Baumaße an DIN 376 angelehnt

Machine taps with reduced shank
for unified coarse thread UNC - ASME – B 1.1
dimensions generally as per DIN 376



Typ / Type	N	N 15°	N 40°	N 40°
Toleranz / Tolerance	2 B	2 B	2 B	3 B
Anschnitt / Gangzahl / Chamfer form / No. of threads	C/2,5-3	C/2,5-3	C/2,5-3	C/2,5-3
Schneidrichtung / Cutting direction				
Schneidstoff / Material	HSS-Co	HSS-Co	HSS-Co	HSS-Co

Ø mm	Gg/1" Tpi	Kernloch Ø Tap drill Ø	l_1 mm	l_2 mm	l_3 mm	d_2 mm h9	a h12	6824	6728	6694	6694 3B
UNC	7/16 - 14	9,40	100	14	24	8	6,2	●	●	●	●
UNC	1/2 - 13	10,80	110	16	29	9	7,0	●	●	●	●
UNC	9/16 - 12	12,20	110	20	30	11	9,0	-	-	●	●
UNC	5/8 - 11	13,50	110	20	32	12	9,0	●	●	●	●
UNC	3/4 - 10	16,50	125	25	34	14	11,0	●	●	●	●
UNC	7/8 - 9	19,50	140	25	34	18	14,5	●	●	●	●
UNC	1 - 8	22,25	160	30	38	18	14,5	●	●	●	●

N 15°/40°: **15° Rechtsdrall/40°**
15°/40°right hand helix

N: **Herkömmliche Anwendung**
universal application

● Standardartikel / Items available ex stock

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