для заказа - ilix@ilix-tools.ru

# DIN 2184/1 - UNC

**Maschinen-Gewindebohrer mit verstärktem Schaft**
**für unified-Gewinde (grob) UNC – ASME – B 1.1**
**Baumaße an DIN 371 angelehnt**
Machine taps with reinforced shank
for unified coarse thread UNC - ASME – B 1.1
dimensions generally as per DIN 371

| VA | VA VAP | VA | **Typ /** Type |
|---|---|---|---|
| 2 BX | 2 BX | 2 BX | **Toleranz** Tolerance |
| B/4-5 | B/4-5 | B/4-5 | **Anschnitt / Gangzahl** Chamfer form / No. of threads |
| | | | **Schneidrichtung** Cutting direction |
| HSS-Co | HSS-Co | HSS-Co | **Schneidstoff/** Material |

| 6739 | 6739 VP | 6739 XP | Ø mm | | Gg/1" Tpi | Kernloch Ø Tap drill Ø |
|---|---|---|---|---|---|---|
| - | - | - | UNC | nr. | 1 - 64 | 1,55 |
| ● | ● | ● | UNC | nr. | 2 - 56 | 1,85 |
| ● | ● | ● | UNC | nr. | 3 - 48 | 2,10 |
| ● | ● | ● | UNC | nr. | 4 - 40 | 2,35 |
| ● | ● | ● | UNC | nr. | 5 - 40 | 2,65 |
| ● | ● | ● | UNC | nr. | 6 - 32 | 2,85 |
| ● | ● | ● | UNC | nr. | 8 - 32 | 3,50 |
| ● | ● | ● | UNC | nr. | 10 - 24 | 3,90 |
| ● | ● | ● | UNC | nr. | 12 - 24 | 4,50 |
| ● | ● | ● | UNC | | 1/4 - 20 | 5,10 |
| ● | ● | ● | UNC | | 5/16 - 18 | 6,60 |
| ● | ● | ● | UNC | | 3/8 - 16 | 8,00 |
| 6749 | 6749VP | - | | | | |

**VA:** **Für rostfreien Stahl**
for stainless steel

**VAP:** **vaporisiert**
vaporized

● Standardartikel / Items available ex stock



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