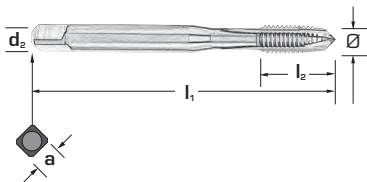


DIN 2184/1 - UNC



Maschinen-Gewindebohrer mit verstärktem Schaft für unified-Gewinde (grob) UNC – ASME – B 1.1
Баумаße an DIN 371 angelehnt

Machine taps with reinforced shank for unified coarse thread UNC - ASME - B 1.1 dimensions generally as per DIN 371



Typ / Type								HD	Rapid	Rapid	Rapid	Ultra
Toleranz Tolerance								2 B	2 B	3 B	2 B	2 B
Anschnitt / Gangzahl Chamfer form / No. of threads								B/4-5	B/4-5	B/4-5	B/4-5	B/4-5
Schneidrichtung Cutting direction												
Schneidstoff/Material								HSS-Co	HSS-Co	HSS-Co	HSS-Co	HSS-Co
Ø mm	Gg/1" Tpi	Kernloch Ø Tap drill Ø	l ₁ mm	l ₂ mm	d ₂ mm h9	a h12		6873	6690	6690 3B	6690 TN	6737
UNC nr.	1 - 64	1,55	45	8	2,8	2,1		-	●	-	●	●
UNC nr.	2 - 56	1,85	45	9	2,8	2,1		●	●	-	●	●
UNC nr.	3 - 48	2,10	50	9	2,8	2,1		●	●	-	●	●
UNC nr.	4 - 40	2,35	56	11	3,5	2,7		●	●	●	●	●
UNC nr.	5 - 40	2,65	56	11	3,5	2,7		●	●	-	●	●
UNC nr.	6 - 32	2,85	56	13	4,0	3,0		●	●	●	●	●
UNC nr.	8 - 32	3,50	63	13	4,5	3,4		●	●	●	●	●
UNC nr.	10 - 24	3,90	70	16	6,0	4,9		●	●	●	●	●
UNC nr.	12 - 24	4,50	80	17	6,0	4,9		●	●	-	●	●
UNC	1/4 - 20	5,10	80	17	7,0	5,5		●	●	●	●	●
UNC	5/16 - 18	6,60	90	20	8,0	6,2		●	●	-	●	●
UNC	3/8 - 16	8,00	90	20	10,0	8,0		●	●	●	●	●
Abmessungen mit Überlaufschaft über M 3/8 siehe Kat.-Nr. / above M 3/8 refer to Cat.-No.								6874	66932B	66933B	-	-

HD: für zähe Werkstoffe
for tough materials

Rapid: Herkömmliche Anwendung
universal application

Ultra: für Bleche
for sheet metals

● Standardartikel / Items available ex stock