

# DIN 2184/1 - UNC



**Maschinen-Gewindebohrer mit verstärktem Schaft für unified-Gewinde (grob) UNC - ASME - B 1.1**  
**Baumaße an DIN 371 angelehnt**

Machine taps with reinforced shank for unified coarse thread UNC - ASME - B 1.1 dimensions generally as per DIN 371



VA 35°	VAP 35°	VA 35°	VRP 50°	Alu 45°	HD 15°	Typ / Type		
2 BX	2 BX	2 BX	2 BX	2 B	2 B	Toleranz Tolerance		
C/2,5-3	C/2,5-3	C/2,5-3	C/2,5-3	C/2,5-3	C/2,5-3	Anschnitt / Gangzahl Chamfer form / No. of threads		
						Schneidrichtung Cutting direction		
HSS-Co	HSS-Co	HSS-Co	HSS-Co	HSS-Co	HSS-Co	Schneidstoff/Material		
6735	6735 VP	6735 XP	6852 VP	6732	6865	Ø mm	Gg/1" Tpi	Kernloch Ø Tap drill Ø
-	-	-	-	-	-	UNC nr.	2 - 56	1,85
-	-	-	-	-	●	UNC nr.	3 - 48	2,10
-	-	-	-	●	●	UNC nr.	4 - 40	2,35
-	-	-	-	●	●	UNC nr.	5 - 40	2,65
●	●	●	●	●	●	UNC nr.	6 - 32	2,85
●	●	●	●	●	●	UNC nr.	8 - 32	3,50
●	●	●	●	●	●	UNC nr.	10 - 24	3,90
●	●	●	●	●	●	UNC nr.	12 - 24	4,50
●	●	●	●	●	●	UNC	1/4 - 20	5,10
●	●	●	●	●	●	UNC	5/16 - 18	6,60
●	●	●	●	●	●	UNC	3/8 - 16	8,00
6754	6754VP	-	6853VP	6733	6866			

**VA:** Für rostfreien Stahl  
for stainless steel

**VAP:** vaporisiert  
vaporized

**VRP:** Für rostfreien Stahl mit Abschrägung und vaporisiert  
for stainless steel, back tapered and vaporized

**Alu:** für Aluminium  
for Aluminium

**HD:** für zähe Werkstoffe  
for tough materials

● Standardartikel / Items available ex stock