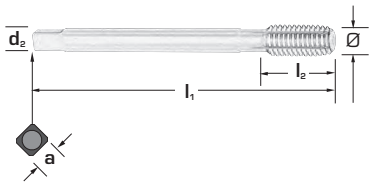
для заказа - ilix@ilix-tools.ru

DIN 374

Maschinen-Gewindeformer mit Überlaufschaft
für Metrisches ISO-Feingewinde nach DIN 13
Cold forming taps with reduced shank
for ISO metric fine thread as per DIN 13

Ref. **6721** ohne Schmiernuten / without coolant grooves
Ref. **6720** mit Schmiernuten / with coolant grooves

M



Typ / Type								Former	Former	Former-S	Former-S
Toleranz / Tolerance								6 HX	6 GX	6 HX	6 GX
Anschnitt / Gangzahl / Chamfer form / No. of threads								C/2,5-3	C/2,5-3	C/2,5-3	C/2,5-3
Schneidrichtung / Cutting direction											
Schneidstoff / Material								HSS-Co	HSS-Co	HSS-Co	HSS-Co
Ø mm		Steigung Pitch	Kernloch Ø Tap drill Ø	l_1 mm	l_2 mm	d_2 mm h9	a h12	6721	6721 6G	6720	6720 6G
M	8	1,00	7,50	90	22	6	4,9	●	●	●	●
M	10	1,00	9,50	90	20	7	5,5	●	●	●	●
M	10	1,25	9,40	100	24	7	5,5	●	●	●	●
M	12	1,00	11,50	100	22	9	7,0	●	●	●	●
M	12	1,50	11,30	100	22	9	7,0	●	●	●	●
M	14	1,50	13,30	100	22	11	9,0	●	●	●	●
M	16	1,00	15,50	100	22	12	9,0	●	●	●	●
M	16	1,50	15,30	100	22	12	9,0	●	●	●	●

Former S: **mit Schmiernuten** with coolant grooves
Former : **ohne Schmiernuten** without coolant grooves

● Standardartikel / Items available ex stock

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