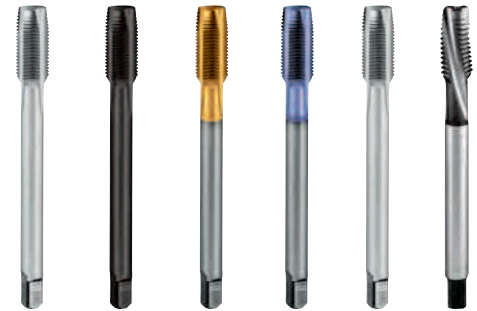
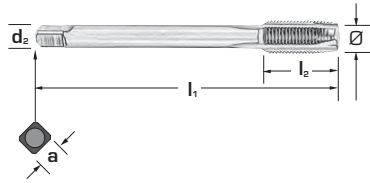


# DIN 374



## Maschinen-Gewindebohrer mit Überlaufschneidkante für Metrisches ISO-Feingewinde nach DIN 13

Machine taps with reduced shank for ISO metric fine thread as per DIN 13



								Rapid	Rapid VAP	Rapid	Rapid	N Sx	NL 15°
								6 H	6 H	6 H	6 H	6 H	6 H
								B/4-5	B/4-5	B/4-5	B/4-5	B/4-5	B/4-5
								HSS-Co	HSS-Co	HSS-Co	HSS-Co	HSS-Co	HSS-Co
Ø mm	Steigung Pitch	Kernloch Ø Tap drill Ø	L <sub>1</sub> mm	L <sub>2</sub> mm	d <sub>2</sub> mm h9	a h12		6730	6730 VP	6730 TN	6730 TC	6863	6741
MF 20	1,00	19,00	125	25	16,0	12,0		●	●	●	●	-	-
MF 20	1,50	18,50	125	25	16,0	12,0		●	●	●	●	●	●
MF 20	2,00	18,00	140	34	16,0	12,0		●	●	●	●	-	-
MF 22	1,00	21,00	125	25	18,0	14,5		●	●	●	●	-	-
MF 22	1,50	20,50	125	25	18,0	14,5		●	●	●	●	-	-
MF 22	2,00	20,00	140	34	18,0	14,5		●	●	●	●	-	-
MF 24	1,00	23,00	140	28	18,0	14,5		●	●	●	●	-	-
MF 24	1,50	22,50	140	28	18,0	14,5		●	●	●	●	-	-
MF 24	2,00	22,00	140	28	18,0	14,5		●	●	●	●	-	-
MF 26	1,50	24,50	140	28	18,0	14,5		●	●	●	●	-	-
MF 27	1,50	25,50	140	28	20,0	16,0		●	●	●	●	-	-
MF 27	2,00	25,00	140	28	20,0	16,0		●	●	●	●	-	-
MF 28	1,50	26,50	140	28	20,0	16,0		●	●	●	●	-	-
MF 30	1,00	29,00	150	28	22,0	18,0		●	●	●	●	-	-
MF 30	1,50	28,50	150	28	22,0	18,0		●	●	●	●	-	-
MF 30	2,00	28,00	150	28	22,0	18,0		●	●	●	●	-	-
MF 32	1,50	30,50	150	28	22,0	18,0		●	●	●	●	-	-
MF 33	1,50	31,50	160	30	25,0	20,0		●	●	●	●	-	-
MF 34	1,50	32,50	170	30	28,0	22,0		●	●	●	●	-	-
MF 35	1,50	33,50	170	30	28,0	22,0		●	●	●	●	-	-
MF 36	1,50	34,50	170	30	28,0	22,0		●	●	●	●	-	-
MF 38	1,50	36,50	170	30	28,0	22,0		●	●	●	●	-	-
MF 40	1,50	38,50	170	30	32,0	24,0		●	●	●	●	-	-
MF 42	1,50	40,50	170	30	32,0	24,0		●	●	●	●	-	-
MF 45	1,50	43,50	180	32	36,0	29,0		●	●	●	●	-	-
MF 48	1,50	46,50	190	32	36,0	29,0		●	●	●	●	-	-
MF 50	1,50	48,50	190	32	36,0	29,0		●	●	●	●	-	-
MF 52	1,50	50,50	190	32	40,0	32,0		●	●	●	●	-	-

**Rapid:** Herkömmliche Anwendung universal application  
**VAP:** vaporisiert vaporized  
**NL15°:** 15° Linksdrall left hand helix  
**N:** Herkömmliche Anwendung universal application

\* Diese Gewinde sind im Metrischen ISO-Gewinde nicht enthalten / These sizes are not ISO standard.

● Standardartikel / Items available ex stock