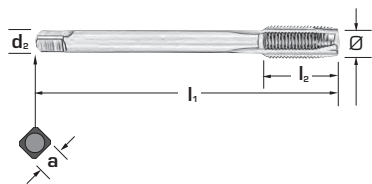


DIN 374



Maschinen-Gewindebohrer mit Überlaufschaft für Metrisches ISO-Feingewinde nach DIN 13

Machine taps with reduced shank for ISO metric fine thread as per DIN 13



								Rapid	Rapid VAP	Rapid	Rapid	N Sx	NL 15°
Typ / Type								6 H	6 H	6 H	6 H	6 H	6 H
Toleranz Tolerance								B/4-5	B/4-5	B/4-5	B/4-5	B/4-5	B/4-5
Anschnitt / Gangzahl Chamfer form / No. of threads													
Schneidrichtung Cutting direction								HSS-Co	HSS-Co	HSS-Co	HSS-Co	HSS-Co	HSS-Co
Schneidstoff/Material								6730	6730 VP	6730 TN	6730 TC	6863	6741
Ø mm	Steigung Pitch	Kernloch Ø Tap drill Ø	L ₁ mm	L ₂ mm	d ₂ mm h9	a h12							
MF 3	0,35	2,65	56	9	2,2	-	●	●	●	●	-	-	
MF 3,5	0,35	3,15	56	10	2,5	2,1	●	●	●	●	-	-	
MF 4	0,50	3,50	63	10	2,8	2,1	●	●	●	●	-	-	
MF 5	0,50	4,50	70	12	3,5	2,7	●	●	●	●	-	-	
MF 6	0,50	5,50	80	14	4,5	3,4	●	●	●	●	-	-	
MF 6	0,75	5,20	80	14	4,5	3,4	●	●	●	●	-	-	
MF 7	0,75	6,20	80	14	5,5	4,3	●	●	●	●	-	-	
MF 8	0,50	7,50	80	19	6,0	4,9	●	●	●	●	-	-	
MF 8	0,75	7,20	80	19	6,0	4,9	●	●	●	●	-	●	
MF 8	1,00	7,00	90	22	6,0	4,9	●	●	●	●	●	●	
MF 9	1,00	8,00	90	22	7,0	5,5	●	●	●	●	-	-	
MF 10	0,75	9,20	90	20	7,0	5,5	●	●	●	●	-	-	
MF 10	1,00	9,00	90	20	7,0	5,5	●	●	●	●	●	●	
MF 10	1,25	8,80	100	24	7,0	5,5	●	●	●	●	-	-	
MF 11	1,00	10,00	90	20	8,0	6,2	●	●	●	●	-	-	
MF 12	1,00	11,00	100	22	9,0	7,0	●	●	●	●	●	●	
MF 12	1,25	10,80	100	22	9,0	7,0	●	●	●	●	-	-	
MF 12	1,50	10,50	100	22	9,0	7,0	●	●	●	●	●	●	
MF 14	1,00	13,00	100	22	11,0	9,0	●	●	●	●	-	-	
MF 14	1,25*	12,80	100	22	11,0	9,0	●	●	●	●	-	-	
MF 14	1,50	12,50	100	22	11,0	9,0	●	●	●	●	●	●	
MF 15	1,00	14,00	100	22	12,0	9,0	●	●	●	●	-	-	
MF 15	1,50	13,50	100	22	12,0	9,0	●	●	●	●	-	-	
MF 16	1,00	15,00	100	22	12,0	9,0	●	●	●	●	-	-	
MF 16	1,50	14,50	100	22	12,0	9,0	●	●	●	●	●	●	
MF 18	1,00	16,50	110	25	14,0	11,0	●	●	●	●	-	-	
MF 18	1,50	16,50	110	25	14,0	11,0	●	●	●	●	●	●	
MF 18	2,00	16,00	125	34	14,0	11,0	●	●	●	●	-	-	

Rapid: Herkömmliche Anwendung
universal application
VAP: vaporisiert
vaporized

NL15°: 15° Linksdrill
left hand helix
N: Herkömmliche Anwendung
universal application

* Diese Gewinde sind im Metrischen ISO-Gewinde nicht enthalten / These sizes are not ISO standard.

● Standardartikel / Items available ex stock