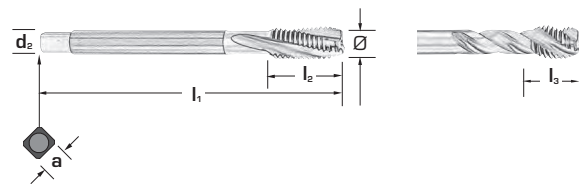


# DIN 374



## Maschinen-Gewindebohrer mit Überlaufschicht für Metrisches ISO-Feingewinde nach DIN 13

Machine taps with reduced shank for ISO metric fine thread as per DIN 13



Typ / Type									VA 15°	VA i 15°	VA i 15°	VA 35°	VAP 35°	VA 35°	VA 35°
Toleranz Tolerance									6 HX	6 HX	6 HX	6 HX	6 HX	6 HX	6 GX
Anschnitt / Gangzahl Chamfer form / No. of threads									C/2,5-3	C/2,5-3	C/2,5-3	C/2,5-3	C/2,5-3	C/2,5-3	C/2,5-3
Schneidrichtung Cutting direction															
Schneidstoff/Material									HSS-Co	HSS-Co	HSS-Co	HSS-Co	HSS-Co	HSS-Co	HSS-Co
Ø mm	Steigung Pitch	Kernloch Ø Tap drill Ø	l <sub>1</sub> mm	l <sub>2</sub> mm	l <sub>3</sub> mm	d <sub>2</sub> mm h9	a h12		6671	6626	6626 XP	6655	6655 VP	6655 XP	6655 6G
MF 20	1,50	18,50	125	25	25	16,0	12,0		●	●	●	●	●	●	●
MF 20	2,00	18,00	140	34	25	16,0	12,0		-	-	-	-	-	-	-
MF 22	1,00	21,00	125	25	25	18,0	14,5		-	-	-	-	-	-	-
MF 22	1,50	20,50	125	25	25	18,0	14,5		●	-	-	●	●	●	-
MF 22	2,00	20,00	140	34	25	18,0	14,5		-	-	-	-	-	-	-
MF 24	1,00	23,00	140	28	28	18,0	14,5		-	-	-	-	-	-	-
MF 24	1,50	22,50	140	28	28	18,0	14,5		●	-	-	●	●	●	●
MF 24	2,00	22,00	140	28	28	18,0	14,5		-	-	-	-	-	-	-
MF 26	1,50	24,50	140	28	28	18,0	14,5		●	-	-	●	●	●	-
MF 27	1,50	25,50	140	28	28	20,0	16,0		●	-	-	●	●	●	-
MF 27	2,00	25,00	140	28	28	20,0	16,0		●	-	-	●	●	●	-
MF 28	1,50	26,50	140	28	28	20,0	16,0		●	-	-	●	●	●	-
MF 30	1,00	29,00	150	28	28	22,0	18,0		-	-	-	-	-	-	-
MF 30	1,50	28,50	150	28	28	22,0	18,0		●	-	-	●	●	●	-
MF 30	2,00	28,00	150	28	28	22,0	18,0		●	-	-	●	●	●	-

VA: Für rostfreien Stahl  
for stainless steel

VA i: Für rostfreien Stahl mit Innenkühlung  
for stainless steel, with internal cooling

VAP: vaporisiert  
vaporized

\* Diese Gewinde sind im Metrischen ISO-Gewinde nicht enthalten / These sizes are not ISO standard.

● Standardartikel / Items available ex stock