

# DIN 374

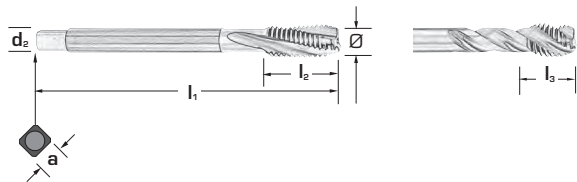


## Maschinen-Gewindebohrer mit Überlaufschaft für Metrisches ISO-Feingewinde nach DIN 13

Machine taps with reduced shank for ISO metric fine thread as per DIN 13



**Axialer Kühlmittelaustritt**  
Axial internal cooling



Typ / Type									VA 15°	VA i 15°	VA i 15°	VA 35°	VAP 35°	VA 35°	VA 35°
Toleranz Tolerance									6 HX	6 HX	6 HX	6 HX	6 HX	6 HX	6 GX
Anschnitt / Gangzahl Chamfer form / No. of threads									C/2,5-3	C/2,5-3	C/2,5-3	C/2,5-3	C/2,5-3	C/2,5-3	C/2,5-3
Schneidrichtung Cutting direction															
Schneidstoff/Material									HSS-Co	HSS-Co	HSS-Co	HSS-Co	HSS-Co	HSS-Co	HSS-Co
Ø mm	Steigung Pitch	Kernloch Ø Tap drill Ø	l <sub>1</sub> mm	l <sub>2</sub> mm	l <sub>3</sub> mm	d <sub>2</sub> mm h9	a h12		6671	6626	6626 XP	6655	6655 VP	6655 XP	6655 6G
MF 3	0,35	2,65	56	9	5	2,2	-		-	-	-	-	-	-	-
MF 3,5	0,35	3,15	56	10	6	2,5	2,1		-	-	-	-	-	-	-
MF 4	0,50	3,50	63	10	7	2,8	2,1		-	-	-	-	-	-	-
MF 5	0,50	4,50	70	12	8	3,5	2,7		-	-	-	-	-	-	-
MF 6	0,50	5,50	80	14	10	4,5	3,4		-	-	-	-	-	-	-
MF 6	0,75	5,20	80	14	10	4,5	3,4		-	-	-	-	-	-	-
MF 7	0,75	6,20	80	14	10	5,5	4,3		-	-	-	-	-	-	-
MF 8	0,50	7,50	80	19	12	6,0	4,9		-	-	-	-	-	-	-
MF 8	0,75	7,20	80	19	12	6,0	4,9		-	-	-	-	-	-	-
MF 8	1,00	7,00	90	22	12	6,0	4,9		●	●	●	●	●	●	●
MF 9	1,00	8,00	90	22	12	7,0	5,5		-	-	-	-	-	-	-
MF 10	0,75	9,20	90	20	14	7,0	5,5		-	-	-	-	-	-	-
MF 10	1,00	9,00	90	20	14	7,0	5,5		●	●	●	●	●	●	●
MF 10	1,25	8,80	100	24	14	7,0	5,5		●	●	●	●	●	●	-
MF 11	1,00	10,00	90	20	14	8,0	6,2		-	-	-	-	-	-	-
MF 12	1,00	11,00	100	22	16	9,0	7,0		●	●	●	●	●	●	●
MF 12	1,25	10,80	100	22	16	9,0	7,0		-	●	●	-	-	-	-
MF 12	1,50	10,50	100	22	16	9,0	7,0		●	●	●	●	●	●	●
MF 14	1,00	13,00	100	22	20	11,0	9,0		-	-	-	-	-	-	-
MF 14	1,25*	12,80	100	22	20	11,0	9,0		-	-	-	-	-	-	-
MF 14	1,50	12,50	100	22	20	11,0	9,0		●	●	●	●	●	●	●
MF 15	1,00	14,00	100	22	20	12,0	9,0		-	-	-	-	-	-	-
MF 15	1,50	13,50	100	22	20	12,0	9,0		-	-	-	-	-	-	-
MF 16	1,00	15,00	100	22	20	12,0	9,0		-	-	-	-	-	-	-
MF 16	1,50	14,50	100	22	20	12,0	9,0		●	●	●	●	●	●	●
MF 18	1,00	17,00	110	25	25	14,0	11,0		-	-	-	-	-	-	-
MF 18	1,50	16,50	110	25	25	14,0	11,0		●	●	●	●	●	●	●

**VA:** Für rostfreien Stahl  
for stainless steel

**VA i:** Für rostfreien Stahl mit Innenkühlung  
for stainless steel, with internal cooling

**VAP:** vaporisiert  
vaporized

\* Diese Gewinde sind im Metrischen ISO-Gewinde nicht enthalten / These sizes are not ISO standard.

● Standardartikel / Items available ex stock