

DIN 374



Maschinen-Gewindebohrer mit Überlaufschaft
für Metrisches ISO-Feingewinde nach DIN 13
Machine taps with reduced shank
for ISO metric fine thread as per DIN 13



N 15°	N 15°	N 5x 40°	N 40°	VAP 40°	N 40°	N 40°	N 40°	Typ / Type		
6 H	6 H+0,1	6 H	6 H	6 H	6 H	6 H	6 H	Toleranz Tolerance		
C/2,5-3	E/1-2	C/2,5-3	C/2,5-3	C/2,5-3	C/2,5-3	C/2,5-3	E/1-2	Anschnitt / Gangzahl Chamfer form / No. of threads		
								Schneidrichtung Cutting direction		
HSS-Co	HSS-Co	HSS-Co	HSS-Co	HSS-Co	HSS-Co	HSS-Co	HSS-Co	Schneidstoff/Material		
6664 TC	6904	6864	6652	6652 VP	6652 TN	6652 TC	6877	Ø mm	Steigung Pitch	Kernloch Ø Tap drill Ø
●	-	-	●	●	●	●	-	MF 22	1,50	20,50
-	-	-	-	-	-	-	-	MF 22	2,00	20,00
-	●	-	-	-	-	-	-	MF 24	1,00	23,00
●	-	-	●	●	●	●	-	MF 24	1,50	22,50
●	-	-	-	-	-	-	-	MF 24	2,00	22,00
●	-	-	●	●	●	●	-	MF 26	1,50	24,50
●	-	-	●	●	●	●	-	MF 27	1,50	25,50
●	-	-	●	●	●	●	-	MF 27	2,00	25,00
●	-	-	●	●	●	●	-	MF 28	1,50	26,50
●	-	-	-	-	-	-	-	MF 30	1,00	29,00
-	-	-	●	●	●	●	-	MF 30	1,50	28,50
-	-	-	●	●	●	●	-	MF 30	2,00	28,00
-	-	-	-	-	-	-	-	MF 32	1,50	30,50
-	-	-	-	-	-	-	-	MF 33	1,50	31,50
-	-	-	-	-	-	-	-	MF 34	1,50	32,50
-	-	-	-	-	-	-	-	MF 35	1,50	33,50
-	-	-	-	-	-	-	-	MF 36	1,50	34,50
-	-	-	-	-	-	-	-	MF 38	1,50	36,50
-	-	-	-	-	-	-	-	MF 40	1,50	38,50
-	-	-	-	-	-	-	-	MF 42	1,50	40,50
-	-	-	-	-	-	-	-	MF 45	1,50	43,50
-	-	-	-	-	-	-	-	MF 48	1,50	46,50
-	-	-	-	-	-	-	-	MF 50	1,50	48,50
-	-	-	-	-	-	-	-	MF 52	1,50	50,50

N 15°: 15° Rechtsdrill
right hand helix

N 40°: Rechtsdrill a 40°
right hand helix

VAP: vaporisiert
vaporized

● Standardartikel / Items available ex stock