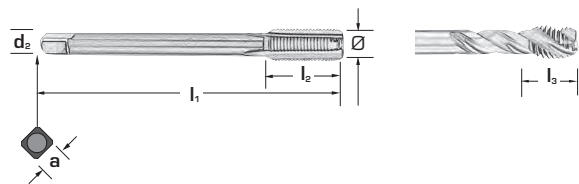


DIN 374



Maschinen-Gewindebohrer mit Überlaufschaft für Metrisches ISO-Feingewinde nach DIN 13

Machine taps with reduced shank for ISO metric fine thread as per DIN 13



									N	N	N	N 15°	N 15°	
Typ / Type									6 H	6 H	6 H	6 H	6 H	
Toleranz Tolerance									C/2,5-3	C/2,5-3	C/2,5-3	C/2,5-3	C/2,5-3	
Anschnitt / Gangzahl Chamfer form / No. of threads														
Schneidrichtung Cutting direction									HSS-Co	HSS-Co	HSS-Co	HSS-Co	HSS-Co	
Schneidstoff/Material									6726	6726 TN	6726 TC	6664	6664 TN	
Ø mm	Steigung Pitch	Kernloch Ø Tap drill Ø	l ₁ mm	l ₂ MAX mm	l ₃ mm	d ₂ mm h9	a h12							
MF 22	1,50	20,50	125	25	25	18,0	14,5	●	●	●	●	●		
MF 22	2,00	20,00	140	34	25	18,0	14,5	●	●	●	-	-		
MF 24	1,00	23,00	140	28	28	18,0	14,5	●	●	●	-	-		
MF 24	1,50	22,50	140	28	28	18,0	14,5	●	●	●	●	●		
MF 24	2,00	22,00	140	28	28	18,0	14,5	●	●	●	-	-		
MF 26	1,50	24,50	140	28	28	18,0	14,5	●	●	●	●	●		
MF 27	1,50	25,50	140	28	28	20,0	16,0	●	●	●	●	●		
MF 27	2,00	25,00	140	28	28	20,0	16,0	●	●	●	●	●		
MF 28	1,50	26,50	140	28	28	20,0	16,0	●	●	●	●	●		
MF 30	1,00	29,00	150	28	28	22,0	18,0	●	●	●	-	-		
MF 30	1,50	28,50	150	28	28	22,0	18,0	●	●	●	●	●		
MF 30	2,00	28,00	150	28	28	22,0	18,0	●	●	●	●	●		
MF 32	1,50	30,50	150	28	-	22,0	18,0	●	●	●	-	-		
MF 33	1,50	31,50	160	30	-	25,0	20,0	●	●	●	-	-		
MF 34	1,50	32,50	170	30	-	28,0	22,0	●	●	●	-	-		
MF 35	1,50	33,50	170	30	-	28,0	22,0	●	●	●	-	-		
MF 36	1,50	34,50	170	30	-	28,0	22,0	●	●	●	-	-		
MF 38	1,50	36,50	170	30	-	28,0	22,0	●	●	●	-	-		
MF 40	1,50	38,50	170	30	-	32,0	24,0	●	●	●	-	-		
MF 42	1,50	40,50	170	30	-	32,0	24,0	●	●	●	-	-		
MF 45	1,50	43,50	180	32	-	36,0	29,0	●	●	●	-	-		
MF 48	1,50	46,50	190	32	-	36,0	29,0	●	●	●	-	-		
MF 50	1,50	48,50	190	32	-	36,0	29,0	●	●	●	-	-		
MF 52	1,50	50,50	190	32	-	40,0	32,0	●	●	●	-	-		

N: Herkömmliche Anwendung **N 15°:** 15° Rechtsdrall
universal application right hand helix

* Diese Gewinde sind im Metrischen ISO-Gewinde nicht enthalten / These sizes are not ISO standard.

● Standardartikel / Items available ex stock