

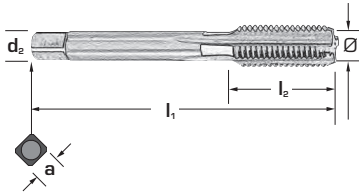
# DIN 2181



## Kurze Maschinen-Gewindebohrer für Metrisches ISO-Feingewinde nach DIN 13

Short machine taps

for ISO metric fine thread as per DIN 13



Typ / Type								N	N 15°	MS
Toleranz Tolerance								6 H	6 H	6 H
Anschnitt / Gangzahl Chamfer form / No. of threads								C/2,5-3	C/2,5-3	C/2,5-3
Schneidrichtung Cutting direction										
Schneidstoff/Material								HSS-Co	HSS-Co	HSS-Co
Ø mm	Steigung Pitch	Kernloch Ø Tap drill Ø	l <sub>1</sub> mm	l <sub>2</sub> mm	d <sub>2</sub> mm h9	a h12	6899	6656	6724	
MF 4	0,50	3,5	45	10	4,5	3,4	-	●	●	
MF 5	0,50	4,5	50	12	6,0	4,9	-	●	●	
MF 6	0,50	5,5	50	14	6,0	4,9	●	●	●	
MF 6	0,75	5,2	50	14	6,0	4,9	●	-	●	
MF 7	0,75	6,2	50	14	6,0	4,9	-	-	●	
MF 8	0,50	7,5	50	19	6,0	4,9	●	●	●	
MF 8	0,75	7,2	50	19	6,0	4,9	●	●	●	
MF 8	1,00	7,0	56	22	6,0	4,9	●	-	●	
MF 9	1,00	8,0	63	22	7,0	5,5	●	-	●	
MF 10	0,75	9,2	63	20	7,0	5,5	●	-	●	
MF 10	1,00	9,0	63	20	7,0	5,5	●	●	●	
MF 10	1,25	8,8	70	24	7,0	5,5	●	-	●	
MF 11	1,00	10,0	63	20	8,0	6,2	-	-	●	
MF 12	1,00	11,0	70	22	9,0	7,0	●	●	●	
MF 12	1,25	10,8	70	22	9,0	7,0	●	-	●	
MF 12	1,50	10,5	70	22	9,0	7,0	●	●	●	
MF 14	1,00	10,5	70	22	9,0	7,0	●	-	-	
MF 14	1,25	10,5	70	22	9,0	7,0	●	-	-	
MF 14	1,50	12,5	70	22	11,0	9,0	●	●	-	
MF 16	1,00	12,5	70	22	11,0	9,0	●	-	-	
MF 16	1,50	14,5	70	22	12,0	9,0	●	●	-	
MF 18	1,00	14,5	70	22	12,0	9,0	●	-	-	
MF 18	1,50	16,5	80	22	14,0	11,0	●	●	-	
MF 18	2,00	16,5	80	22	14,0	11,0	●	-	-	
MF 20	1,00	16,5	80	22	14,0	11,0	●	-	-	
MF 20	1,50	18,5	80	22	16,0	12,0	●	●	-	
MF 20	2,00	18,5	80	22	16,0	12,0	●	-	-	
MF 22	1,50	20,5	80	22	18,0	14,5	-	●	-	
MF 24	1,50	22,5	90	22	18,0	14,5	-	●	-	

**N:** Herkömmliche Anwendung  
universal application

**N 15°:** 15° Rechtsdrill  
right hand helix

**MS:** für Messing  
for brass

● Standardartikel / Items available ex stock