

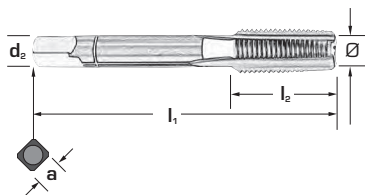
# DIN 2181



## Hand-Gewindebohrer, zweiteiliger Satz für Metrisches ISO-Feingewinde nach DIN 13

Hand taps, serial, in set of 2 pieces for ISO metric fine threads as per DIN 13

**MF** Satz 6633



								N	N
Typ / Type									
Toleranz Tolerance								6 H	6 H
Anschnitt / Gangzahl Chamfer form / No. of threads								A/5-6	A/5-6
Schneidrichtung Cutting direction									
Schneidstoff/Material								HSS	HSS
Ø mm	Steigung Pitch	Kernloch Ø Tap drill Ø	l <sub>1</sub> mm	l <sub>2</sub> mm	d <sub>2</sub> mm h9	a h12	6633 V	6633 F	
MF 18	2,0	16,00	80	22	14	11,0	●	●	
MF 20	1,0	19,00	80	22	16	12,0	●	●	
MF 20	1,5	18,50	80	22	16	12,0	●	●	
MF 20	2,0	18,00	80	22	16	12,0	●	●	
MF 22	1,0	21,00	80	22	18	14,5	●	●	
MF 22	1,5	20,50	80	22	18	14,5	●	●	
MF 22	2,0	20,00	80	22	18	14,5	●	●	
MF 24	1,0	23,00	90	22	18	14,5	●	●	
MF 24	1,5	22,50	90	22	18	14,5	●	●	
MF 24	2,0	22,00	90	22	18	14,5	●	●	
MF 26	1,5	24,50	90	22	18	14,5	●	●	
MF 27	1,5	25,50	90	22	20	16,0	●	●	
MF 27	2,0	25,00	90	22	20	16,0	●	●	
MF 28	1,5	26,50	90	22	20	16,0	●	●	
MF 30	1,0	29,00	90	22	22	18,0	●	●	
MF 30	1,5	28,50	90	22	22	18,0	●	●	
MF 30	2,0	28,00	90	22	22	18,0	●	●	
MF 32	1,5	30,50	90	22	22	18,0	●	●	
MF 33	1,5	31,50	100	25	25	20,0	●	●	
MF 34	1,5	32,50	100	25	28	22,0	●	●	
MF 35	1,5	33,50	100	25	25	20,0	●	●	
MF 36	1,5	34,50	100	25	28	22,0	●	●	
MF 36	3,0	33,00	125	40	28	22,0	●	●	
MF 38	1,5	36,50	100	25	28	22,0	●	●	
MF 40	1,5	38,50	110	25	32	24,0	●	●	
MF 42	1,5	40,50	110	25	32	24,0	●	●	
MF 45	1,5	43,50	110	25	36	29,0	●	●	
MF 48	1,5	46,50	140	40	36	29,0	●	●	
MF 48	2,0	46,00	140	40	36	29,0	●	●	
MF 48	3,0	45,00	140	40	36	29,0	●	●	
MF 50	1,5	48,50	140	40	36	29,0	●	●	
MF 52	1,5	50,50	140	40	40	32,0	●	●	

**N: Herkömmliche Anwendung**  
universal application

\* Diese Gewinde sind im Metrischen ISO-Gewinde nicht enthalten / These sizes are not ISO standard. - Nur im Satz lieferbar. Nur Vorschneider auf Anfrage / Only available as set. Only taper Tap (No. 1) upon request.

● Standardartikel / Items available ex stock