

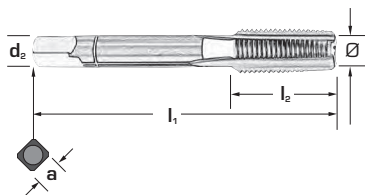
DIN 2181



Hand-Gewindebohrer, zweiteiliger Satz für Metrisches ISO-Feingewinde nach DIN 13

Hand taps, serial, in set of 2 pieces for ISO metric fine threads as per DIN 13

MF **Satz 6633**



								N	N
Typ / Type								6 H	6 H
Toleranz Tolerance								A/5-6	C/2,5-3
Anschnitt / Gangzahl Chamfer form / No. of threads									
Schneidrichtung Cutting direction								HSS	HSS
Schneidstoff/Material									
Ø mm	Steigung Pitch	Kernloch Ø Tap drill Ø	l ₁ mm	l ₂ mm	d ₂ mm h9	a h12	6633 V	6633 F	
MF 2	0,25	1,8	36	8	2,8	2,1	●	●	
MF 2,2	0,25	2,0	36	9	2,8	2,1	●	●	
MF 2,3	0,25*	2,1	36	9	2,8	2,1	●	●	
MF 2,5	0,35	2,2	40	9	2,8	2,1	●	●	
MF 2,6	0,35	2,3	40	9	2,8	2,1	●	●	
MF 3	0,35	2,7	40	9	3,5	2,7	●	●	
MF 3,5	0,35	3,2	45	10	4,0	3,0	●	●	
MF 4	0,50	3,5	45	10	4,5	3,4	●	●	
MF 5	0,50	4,5	50	12	6,0	4,9	●	●	
MF 6	0,50	5,5	50	14	6,0	4,9	●	●	
MF 6	0,75	5,2	50	14	6,0	4,9	●	●	
MF 7	0,75	6,2	50	14	6,0	4,9	●	●	
MF 8	0,50	7,5	50	19	6,0	4,9	●	●	
MF 8	0,75	7,2	50	19	6,0	4,9	●	●	
MF 8	1,00	7,0	56	22	6,0	4,9	●	●	
MF 9	1,00	8,0	63	22	7,0	5,5	●	●	
MF 10	0,75	9,2	63	20	7,0	5,5	●	●	
MF 10	1,00	9,0	63	20	7,0	5,5	●	●	
MF 10	1,25	8,8	70	24	7,0	5,5	●	●	
MF 11	1,00	10,0	63	20	8,0	6,2	●	●	
MF 12	1,00	11,0	70	22	9,0	7,0	●	●	
MF 12	1,25	10,8	70	22	9,0	7,0	●	●	
MF 12	1,50	10,5	70	22	9,0	7,0	●	●	
MF 14	1,00	13,0	70	22	11,0	9,0	●	●	
MF 14	1,25*	12,8	70	22	11,0	9,0	●	●	
MF 14	1,50	12,5	70	22	11,0	9,0	●	●	
MF 15	1,00	14,0	70	22	12,0	9,0	●	●	
MF 15	1,50	13,5	70	22	12,0	9,0	●	●	
MF 16	1,00	15,0	70	22	12,0	9,0	●	●	
MF 16	1,50	14,5	70	22	12,0	9,0	●	●	
MF 18	1,00	17,0	80	22	14,0	11,0	●	●	
MF 18	1,50	16,5	80	22	14,0	11,0	●	●	

N: Herkömmliche Anwendung
universal application

* Diese Gewinde sind im Metrischen ISO-Gewinde nicht enthalten / These sizes are not ISO standard. - Nur im Satz lieferbar. Nur Vorschneider auf Anfrage / Only available as set. Only taper Tap [No. 1] upon request.

● Standardartikel / Items available ex stock