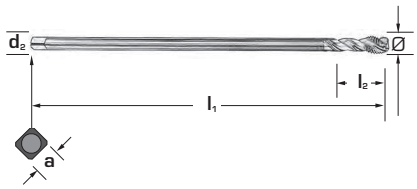
для заказа - ilix@ilix-tools.ru

ILIX NORM

Maschinen-Gewindebohrer, extra lang, 40°
Rechtsdrall für Metrisches ISO-Gewinde nach DIN 13
ca. doppelte Gesamtlänge wie DIN 376

Machine taps, extra long, 40° right hand helix
for ISO metric coarse thread as per DIN 13
approx. double length of DIN 376



Typ / Type	N 40°
Toleranz Tolerance	6 H
Anschnitt / Gangzahl Chamfer form / No. of threads	C/2,5-3
Schneidrichtung Cutting direction	
Schneidstoff/ Material	HSS-Co

Ø mm		Steigung Pitch	Kernloch Ø Tap drill Ø	l_1 mm	l_2 mm	$d_2$mm h9	a h12	6841
M	8	1,25	6,8	180	20	6	4,9	●
M	10	1,50	8,5	200	22	7	4,9	●
M	12	1,75	10,2	224	24	9	7,0	●
M	14	2,00	12,0	224	26	11	9,0	●
M	16	2,00	14,0	224	27	12	9,0	●
M	18	2,50	15,5	250	30	14	11,0	●
M	20	2,50	17,5	280	32	16	12,0	●

● Standardartikel / Items available ex stock

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