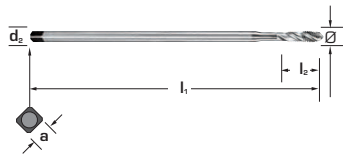
для заказа - ilix@ilix-tools.ru

# ILIX NORM

**Maschinen-Gewindebohrer, extra lang, 40° Rechtsdrall**
**für Metrisches ISO-Gewinde nach DIN 13**
**ca. doppelte Gesamtlänge wie DIN 371**

Machine taps, extra long, 40° right hand helix
for ISO metric coarse thread as per DIN 13
approx. double length of DIN 371



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|---|---|---|---|---|---|---|---|---|
| **Typ /** Type | | | | | | | | N 40° |
| **Toleranz** Tolerance | | | | | | | | 6 H |
| **Anschnitt / Gangzahl** Chamfer form / No. of threads | | | | | | | | C/2,5-3 |
| **Schneidrichtung** Cutting direction | | | | | | | | |
| **Schneidstoff/** Material | | | | | | | | HSS-Co |
| **Ø mm** | | **Steigung** Pitch | **Kernloch Ø** Tap drill Ø | **$l_1$** mm | **$l_2$** mm | **$d_2$** mm h9 | **a** h12 | **6840** |
| **M** | **3** | 0,5 | 2,5 | 100 | 11 | 3,5 | 2,7 | ● |
| **M** | **4** | 0,7 | 3,3 | 120 | 13 | 4,5 | 3,4 | ● |
| **M** | **5** | 0,8 | 4,2 | 140 | 15 | 6,0 | 4,9 | ● |
| **M** | **6** | 1,0 | 5,0 | 160 | 17 | 6,0 | 4,9 | ● |

● Standardartikel / Items available ex stock



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