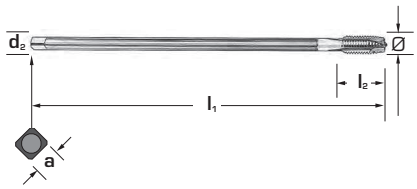
для заказа - ilix@ilix-tools.ru

ILIX NORM

Maschinen-Gewindebohrer mit extra langem Schaft
für Metrisches ISO-Gewinde nach DIN 13
ca. doppelte Gesamtlänge wie DIN 376

Machine taps with extra long shank
for ISO metric coarse thread as per DIN 13
approx. double length of DIN 3716



Typ / Type	N
Toleranz Tolerance	6 H
Anschnitt / Gangzahl Chamfer form / No. of threads	B/4-5
Schneidrichtung Cutting direction	
Schneidstoff/ Material	HSS-Co

Ø mm		Steigung Pitch	Kernloch Ø Tap drill Ø	l_1 mm	l_2 mm	d_2 mm h9	a h12	6695
M	8	1,25	6,8	180	20	6,0	4,9	●
M	10	1,50	8,5	200	22	7,0	5,5	●
M	12	1,75	10,2	224	24	9,0	7,0	●
M	14	2,00	12,0	224	26	11,0	9,0	●
M	16	2,00	14,0	224	27	12,0	9,0	●
M	18	2,50	15,5	250	30	14,0	11,0	●
M	20	2,50	17,5	280	32	16,0	12,0	●

● Standardartikel / Items available ex stock

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