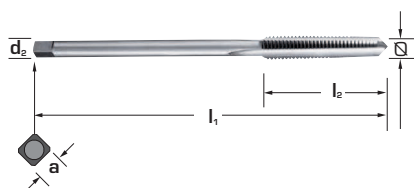


# DIN 357



## Maschinen-Muttergewindebohrer mit langem Schaft für Metrisches ISO-Gewinde nach DIN 13

Machine nut taps with extra long lead, straight shank for ISO metric coarse thread as per DIN 13



Typ / Type

Toleranz  
Tolerance

Anschnitt / Gangzahl  
Chamfer form / No. of threads

Schneidrichtung  
Cutting direction

Schneidstoff / Material

N

6 H

A/6-8



HSS-Co

6660

| Ø mm  | Steigung<br>Pitch | Kernloch Ø<br>Tap drill Ø | l <sub>1</sub><br>mm | l <sub>2</sub><br>mm | d <sub>2</sub> mm<br>h9 | a<br>h12 |   |
|-------|-------------------|---------------------------|----------------------|----------------------|-------------------------|----------|---|
| M 3   | 0,50              | 2,5                       | 70                   | 22                   | 2,2                     | -        | ● |
| M 3,5 | 0,60              | 2,9                       | 80                   | 25                   | 2,5                     | 2,1      | ● |
| M 4   | 0,70              | 3,3                       | 90                   | 25                   | 2,8                     | 2,1      | ● |
| M 5   | 0,80              | 4,2                       | 100                  | 28                   | 3,5                     | 2,7      | ● |
| M 6   | 1,00              | 5,0                       | 110                  | 32                   | 4,5                     | 3,4      | ● |
| M 7   | 1,00              | 6,0                       | 110                  | 36                   | 5,5                     | 4,3      | ● |
| M 8   | 1,25              | 6,8                       | 125                  | 40                   | 6,0                     | 4,9      | ● |
| M 10  | 1,50              | 8,5                       | 140                  | 45                   | 7,0                     | 5,5      | ● |
| M 12  | 1,75              | 10,2                      | 180                  | 50                   | 9,0                     | 7,0      | ● |
| M 14  | 2,00              | 12,0                      | 200                  | 56                   | 11,0                    | 9,0      | ● |
| M 16  | 2,00              | 14,0                      | 200                  | 63                   | 12,0                    | 9,0      | ● |
| M 18  | 2,50              | 15,5                      | 220                  | 63                   | 14,0                    | 11,0     | ● |
| M 20  | 2,50              | 17,5                      | 250                  | 70                   | 16,0                    | 12,0     | ● |
| M 22  | 2,50              | 19,5                      | 280                  | 80                   | 18,0                    | 14,5     | ● |
| M 24  | 3,00              | 21,0                      | 280                  | 80                   | 18,0                    | 14,5     | ● |
| M 27  | 3,00              | 24,0                      | 315                  | 90                   | 20,0                    | 16,0     | ● |
| M 30  | 3,50              | 26,5                      | 315                  | 100                  | 22,0                    | 18,0     | ● |
|       |                   |                           |                      |                      |                         |          |   |
|       |                   |                           |                      |                      |                         |          |   |
|       |                   |                           |                      |                      |                         |          |   |
|       |                   |                           |                      |                      |                         |          |   |

N: Herkömmliche Anwendung  
universal application

● Standardartikel / Items available ex stock