

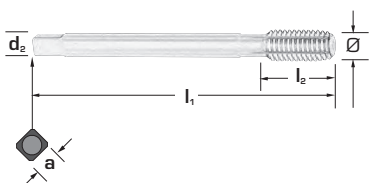
DIN 376



Maschinen-Gewindeformer mit Überlaufschaft für Metrisches IOS-Gewinde nach DIN 13

Cold forming taps with reduced shank for ISO metric coarse thread as per DIN

Ref. **6725 – 6809** mit Schmiernuten / with coolant grooves



Typ / Type								Former-S	Former-S	Former-S	Former-S
Toleranz Tolerance								6 HX	6 GX	6 HX	6 GX
Anschnitt / Gangzahl Chamfer form / No. of threads								C/2,5-3	C/2,5-3	C/2,5-3	C/2,5-3
Schneidrichtung Cutting direction											
Schneidstoff/Material								HSS-Co	HSS-Co	HSS-Co	HSS-Co
Ø mm	Steigung Pitch	Kernloch Ø Tap drill Ø	l ₁ mm	l ₂ mm	d ₂ mm h9	a h12		6725	6809	6725 BL	6809 BL
M 12	1,75	11,2	110	29	9	7		●	●	●	●
M 14	2,00	13,0	110	30	11	9		●	●	●	●
M 16	2,00	15,0	110	32	12	9		●	●	●	●

Former S: mit Schmiernuten
with coolant grooves

● Standardartikel / Items available ex stock