

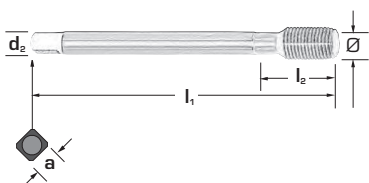
# DIN 376



## Maschinen-Gewindeformer mit Überlaufschaft für Metrisches IOS-Gewinde nach DIN 13

Cold forming taps with reduced shank for ISO metric coarse thread as per DIN

Ref. **6723** – **6623** ohne Schmiernuten / without coolant grooves



| Typ / Type  |                   |                           |                      |                      |                         |          |  | Former  | Former  | Former     | Former     |
|---|-------------------|---------------------------|----------------------|----------------------|-------------------------|----------|--|---------|---------|------------|------------|
| Toleranz<br>Tolerance                                 |                   |                           |                      |                      |                         |          |  | 6 HX    | 6 GX    | 6 HX       | 6 GX       |
| Anschnitt / Gangzahl<br>Chamfer form / No. of threads |                   |                           |                      |                      |                         |          |  | C/2,5-3 | C/2,5-3 | C/2,5-3    | C/2,5-3    |
| Schneidrichtung<br>Cutting direction                  |                   |                           |                      |                      |                         |          |  |         |         |            |            |
| Schneidstoff/Material                                 |                   |                           |                      |                      |                         |          |  | HSS-Co  | HSS-Co  | HSS-Co     | HSS-Co     |
| Ø mm  | Steigung<br>Pitch | Kernloch Ø<br>Tap drill Ø | l <sub>1</sub><br>mm | l <sub>2</sub><br>mm | d <sub>2</sub> mm<br>h9 | a<br>h12 |  | 6723    | 6623    | 6723<br>BL | 6623<br>BL |
| M 12  | 1,75              | 11,2                      | 110                  | 29                   | 9                       | 7        |  | ●       | ●       | ●          | ●          |
| M 14  | 2,00              | 13,0                      | 110                  | 30                   | 11                      | 9        |  | ●       | ●       | ●          | ●          |
| M 16  | 2,00              | 15,0                      | 110                  | 32                   | 12                      | 9        |  | ●       | ●       | ●          | ●          |
|   |                   |                           |                      |                      |                         |          |  |         |         |            |            |
|   |                   |                           |                      |                      |                         |          |  |         |         |            |            |
|   |                   |                           |                      |                      |                         |          |  |         |         |            |            |
|   |                   |                           |                      |                      |                         |          |  |         |         |            |            |
|   |                   |                           |                      |                      |                         |          |  |         |         |            |            |
|   |                   |                           |                      |                      |                         |          |  |         |         |            |            |
|   |                   |                           |                      |                      |                         |          |  |         |         |            |            |
|   |                   |                           |                      |                      |                         |          |  |         |         |            |            |
|   |                   |                           |                      |                      |                         |          |  |         |         |            |            |
|   |                   |                           |                      |                      |                         |          |  |         |         |            |            |
|   |                   |                           |                      |                      |                         |          |  |         |         |            |            |
|   |                   |                           |                      |                      |                         |          |  |         |         |            |            |
|   |                   |                           |                      |                      |                         |          |  |         |         |            |            |
|   |                   |                           |                      |                      |                         |          |  |         |         |            |            |
|   |                   |                           |                      |                      |                         |          |  |         |         |            |            |
|   |                   |                           |                      |                      |                         |          |  |         |         |            |            |
|   |                   |                           |                      |                      |                         |          |  |         |         |            |            |

**Former:** ohne Schmiernuten  
without coolant grooves

● Standardartikel / Items available ex stock