

DIN 376



Maschinen-Gewindebohrer mit Überlaufschaft für Metrisches ISO-Gewinde nach DIN 13

Machine taps with reduced shank for ISO-metric coarse thread as per DIN 13



HD 15°	HD 15°	HD 40°	HD 40°	HD 40°	HR 40°	HR 40°	Typ / Type		
6 H	6 H	6 H	6 H	6 H	6 H	6 H	Toleranz Tolerance		
C/2,5-3	C/2,5-3	C/2,5-3	C/2,5-3	C/2,5-3	C/2,5-3	C/2,5-3	Anschnitt / Gangzahl Chamfer form / No. of threads		
							Schneidrichtung Cutting direction		
HSS-Co	HSS-Co	HSS-Co	HSS-Co	HSS-Co	HSS-Co	HSS-Co	Schneidstoff / Material		
6879	6879 HL	6667	6667 TN	6667 TF	6689	6689 TF	Ø mm	Steigung Pitch	Kernloch Ø Tap drill Ø
-	-	●	●	●	-	-	M 3	0,50	2,5
-	-	●	●	●	-	-	M 3,5	0,60	2,9
-	-	●	●	●	-	-	M 4	0,70	3,3
-	-	●	●	●	-	-	M 5	0,80	4,2
-	-	●	●	●	-	-	M 6	1,00	5,0
-	-	●	●	●	-	-	M 7	1,00	6,0
-	-	●	●	●	-	-	M 8	1,25	6,8
-	-	●	●	●	-	-	M 10	1,50	8,5
●	●	●	●	●	●	●	M 12	1,75	10,2
●	●	●	●	●	●	●	M 14	2,00	12,0
●	●	●	●	●	●	●	M 16	2,00	14,0
●	●	●	●	●	●	●	M 18	2,50	15,5
●	●	●	●	●	●	●	M 20	2,50	17,5
●	●	-	-	-	-	-	M 22	2,50	19,5
●	●	-	-	-	-	-	M 24	3,00	21,0
●	●	-	-	-	-	-	M 27	3,00	24,0
●	●	-	-	-	-	-	M 30	3,50	26,5

HD: für zähe Werkstoffe
for tough materials

HR: für zähe Werkstoffe Abschrägung
for tough materials, back tapered

● Standardartikel / Items available ex stock