

DIN 376

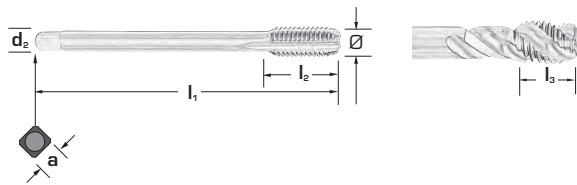


Maschinen-Gewindebohrer mit Überlaufschaft für Metrisches ISO-Gewinde nach DIN 13

Machine taps with reduced shank for ISO-metric coarse thread as per DIN 13



Axialer Kühlmittelaustritt
Axial internal cooling



Typ / Type									GG	GG	Multi GGi	Multi GGi	Alu 45°
Toleranz Tolerance									6 HX	6 HX	6 HX	6 HX	6 HX
Anschnitt / Gangzahl Chamfer form / No. of threads									C/2,5-3	C/2,5-3	C/2,5-3	C/2,5-3	C/2,5-3
Schneidrichtung Cutting direction													
Schneidstoff/Material									HSS-Co	HSS-Co	HSS-Co	HSS-Co	HSS-Co
Ø mm	Steigung Pitch	Kernloch Ø Tap drill Ø	l ₁ mm	l ₂ mm	l ₃ mm	d ₂ mm h9	a h12		6632	6632 TF	6637	6637 TC	6651
M 3	0,50	2,5	56	11	5	2,2	-		-	-	-	-	-
M 3,5	0,60	2,9	56	13	6	2,5	2,1		-	-	-	-	-
M 4	0,70	3,3	63	13	7	2,8	2,1		-	-	-	-	-
M 5	0,80	4,2	70	16	8	3,5	2,7		-	-	-	-	-
M 6	1,00	5,0	80	19	10	4,5	3,4		●	●	-	-	-
M 7	1,00	6,0	80	19	10	5,5	4,3		●	●	-	-	-
M 8	1,25	6,8	90	22	12	6,0	4,9		●	●	-	-	-
M 10	1,50	8,5	100	24	14	7,0	5,5		●	●	-	-	-
M 12	1,75	10,2	110	29	16	9,0	7,0		●	●	●	●	●
M 14	2,00	12,0	110	30	20	11,0	9,0		●	●	-	-	●
M 16	2,00	14,0	110	32	20	12,0	9,0		●	●	●	●	●
M 18	2,50	15,5	125	34	24	14,0	11,0		●	●	●	●	●
M 20	2,50	17,5	140	34	25	16,0	12,0		●	●	●	●	●
M 22	2,50	19,5	140	34	25	18,0	14,5		●	●	-	-	-
M 24	3,00	21,0	160	38	30	18,0	14,5		●	●	-	-	-
M 27	3,00	24,0	160	38	30	20,0	16,0		●	●	-	-	-
M 30	3,50	26,5	180	45	35	22,0	18,0		●	●	-	-	-

GG: für Guss
for cast iron
Alu: für Aluminium
for Aluminium

MULTI GG i: Hochleistungs - Gewindebohrer mit Kühlkanälen für Guß
High performance taps with internal cooling for cast iron

● Standardartikel / Items available ex stock