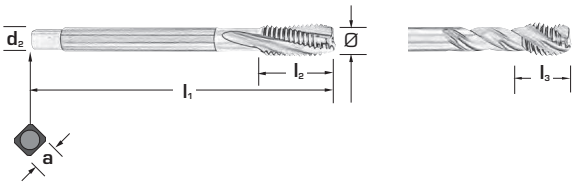
для заказа - ilix@ilix-tools.ru

# DIN 376

**Maschinen-Gewindebohrer mit Überlaufschaft**
**für Metrisches ISO-Gewinde nach DIN 13**
Machine taps with reduced shank
for ISO-metric coarse thread as per DIN 13

M | TiN | TINOX | XP TOP

**Axialer Kühlmittelaustritt**
Axial internal cooling



NEW

| Typ / Type | VA 15° | VA i 15° | VA i 15° |
|---|---|---|---|
| **Toleranz** Tolerance | 6 HX | 6 HX | 6 HX |
| **Anschnitt / Gangzahl** Chamfer form / No. of threads | C/2,5-3 | C/2,5-3 | C/2,5-3 |
| **Schneidrichtung** Cutting direction | | | |
| **Schneidstoff/** Material | HSS-Co | HSS-Co | HSS-Co |

| Ø mm | Steigung Pitch | Kernloch Ø Tap drill Ø | $l_1$ mm | $l_2$ mm | $l_3$ mm | $d_2$ mm h9 | a h12 | 6634 | 6605 | 6605 XP |
|---|---|---|---|---|---|---|---|---|---|---|
| M 12 | 1,75 | 10,2 | 110 | 29 | 16 | 9 | 7,0 | ● | ● | ● |
| M 14 | 2,00 | 12,0 | 110 | 30 | 20 | 11 | 9,0 | ● | - | - |
| M 16 | 2,00 | 14,0 | 110 | 32 | 20 | 12 | 9,0 | ● | ● | ● |
| M 18 | 2,50 | 15,5 | 125 | 34 | 24 | 14 | 11,0 | ● | - | - |
| M 20 | 2,50 | 17,5 | 140 | 34 | 25 | 16 | 12,0 | ● | ● | ● |
| M 22 | 2,50 | 19,5 | 140 | 34 | 25 | 18 | 14,5 | ● | - | - |
| M 24 | 3,00 | 21,0 | 160 | 38 | 30 | 18 | 14,5 | ● | - | - |

**VA:** **Für rostfreien Stahl**
for stainless steel

**VA i:** **Für rostfreien Stahl mit Innenkühlung**
for stainless steel, with internal cooling

● Standardartikel / Items available ex stock



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