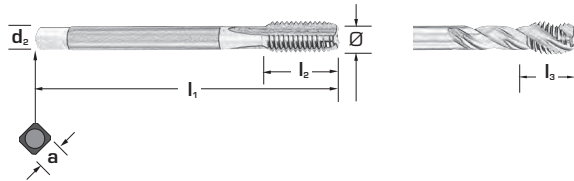


DIN 376



Maschinen-Gewindebohrer mit Überlaufschaft für Metrisches ISO-Gewinde nach DIN 13

Machine taps with reduced shank for ISO-metric coarse thread as per DIN 13



Typ / Type		Toleranz Tolerance		Anschnitt / Gangzahl Chamfer form / No. of threads		Schneidrichtung Cutting direction		Schneidstoff/Material								
		N	N	N	N	AZ	N 15°	N 15°	N 15°	N 15°						
		6 H	6 H	6 H	6 H	6 H	6 H	6 H	6 H	6 H+0,1						
		C/2,5-3	C/2,5-3	C/2,5-3	C/2,5-3	C/2,5-3	C/2,5-3	C/2,5-3	C/2,5-3	C/2,5-3						
		HSS-Co	HSS-Co	HSS-Co	HSS-Co	HSS-Co	HSS-Co	HSS-Co	HSS-Co	HSS-Co						
Ø mm	Steigung Pitch	Kernloch Ø Tap drill Ø	l ₁ mm	l ₂ mm	l ₃ mm	d ₂ mm h9	a h12	6705	6705 TN	6705 TC	6715	6821	6658	6658 TN	6658 TC	6903
M 2	0,40	1,60	45	8	-	1,4	-	●	●	●	-	-	-	-	-	-
M 2,2	0,45	1,75	45	9	-	1,6	-	■	-	-	-	-	-	-	-	-
M 2,3*	0,40	1,90	45	9	-	1,6	-	●	●	●	-	-	-	-	-	-
M 2,5	0,45	2,05	50	9	-	1,8	-	●	●	●	-	-	-	-	-	-
M 2,6*	0,45	2,10	50	9	4	1,8	-	●	●	●	-	-	-	-	-	-
M 3	0,50	2,50	56	11	5	2,2	-	●	●	●	-	-	-	-	-	-
M 3,5	0,60	2,90	56	13	6	2,5	2,1	●	●	●	-	-	-	-	-	-
M 4	0,70	3,30	63	13	7	2,8	2,1	●	●	●	-	-	-	-	-	-
M 5	0,80	4,20	70	16	8	3,5	2,7	●	●	●	-	-	-	-	-	-
M 6	1,00	5,00	80	19	10	4,5	3,4	●	●	●	-	●	-	-	-	-
M 7	1,00	6,00	80	19	10	5,5	4,3	●	●	●	-	-	-	-	-	-
M 8	1,25	6,80	90	22	12	6,0	4,9	●	●	●	-	●	●	●	●	-
M 9	1,25	7,80	90	22	19	7,0	5,5	●	●	●	-	-	-	-	-	-
M 10	1,50	8,50	100	24	14	7,0	5,5	●	●	●	-	●	●	●	●	-
M 12	1,75	10,20	110	29	16	9,0	7,0	●	●	●	●	●	●	●	●	●
M 14	2,00	12,00	110	30	20	11,0	9,0	●	●	●	●	●	●	●	●	●
M 16	2,00	14,00	110	32	20	12,0	9,0	●	●	●	●	●	●	●	●	●
M 18	2,50	15,50	125	34	24	14,0	11,0	●	●	●	●	-	●	●	●	-
M 20	2,50	17,50	140	34	25	16,0	12,0	●	●	●	●	●	●	●	●	●
M 22	2,50	19,50	140	34	25	18,0	14,5	●	●	●	●	-	●	●	●	-
M 24	3,00	21,00	160	38	30	18,0	14,5	●	●	●	●	●	●	●	●	-
M 27	3,00	24,00	160	38	30	20,0	16,0	●	●	●	-	-	●	●	●	-
M 30	3,50	26,50	180	45	35	22,0	18,0	●	●	●	-	-	●	●	●	-
M 33	3,50	29,50	180	50	-	25,0	20,0	●	●	●	-	-	-	-	-	-
M 36	4,00	32,00	200	56	-	28,0	22,0	●	●	●	-	-	-	-	-	-
M 39	4,00	35,00	200	60	-	32,0	24,0	●	●	●	-	-	-	-	-	-
M 42	4,50	37,50	200	60	-	32,0	24,0	●	●	●	-	-	-	-	-	-
M 45	4,50	40,50	220	65	-	36,0	29,0	●	●	●	-	-	-	-	-	-
M 48	5,00	43,00	250	70	-	36,0	29,0	●	●	●	-	-	-	-	-	-
M 52	5,00	47,00	250	70	-	40,0	32,0	●	●	●	-	-	-	-	-	-

N: Herkömmliche Anwendung
universal application

N 15°: 15° Rechtsdrall
15° right hand helix

AZ: Ausgesetzte Zähne
interrupted threads

* Diese Gewinde sind im Metrischen ISO-Gewinde nicht enthalten / These sizes are not ISO standard.

● Standardartikel / Items available ex stock ■ Auslaufender Artikel / discontinued items