

DIN 371



Innengewinde-Former mit verstärktem Schaft für Metrisches ISO-Gewinde nach DIN 13

Cold forming taps with reinforced shank
for ISO metric coarse thread as per DIN 13

Ref. **6709 – 6819** mit Schmiernuten / with coolant grooves



Former s	Former s	Former s	Former s	Former s	Former s	Former s	Typ / Type		
6 HX	6 GX	6 HX	6 GX	6 HX	6 GX	7 GX	Toleranz Tolerance		
C/2,5-3	C/2,5-3	C/2,5-3	C/2,5-3	C/2,5-3	C/2,5-3	C/2,5-3	Anschnitt / Gangzahl Chamfer form / No. of threads		
							Schneidrichtung Cutting direction		
HSS-Co	HSS-Co	HSS-Co	HSS-Co	HSS-Co	HSS-Co	HSS-Co	Schneidstoff / Material		
6709 TN	6808 TN	6709 TF	6808 TF	6709 TX	6808 TX	6819	Ø mm	Steigung Pitch	Kernloch Ø Tap drill Ø
●	●	●	●	●	●	-	M 3,0	0,50	2,75
●	●	●	●	●	●	-	M 3,5	0,60	3,20
●	●	●	●	●	●	-	M 4,0	0,70	3,65
●	●	●	●	●	●	-	M 5,0	0,80	4,60
●	●	●	●	●	●	-	M 6,0	1,00	5,50
●	-	●	-	●	-	-	M 7,0	1,00	6,50
●	●	●	●	●	●	●	M 8,0	1,25	7,40
●	●	●	●	●	●	●	M 10,0	1,50	9,30
6725TN	6809TN	6725TF	6809TF	6725TX	6809TX	-			

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with coolant grooves

● Standardartikel / Items available ex stock