

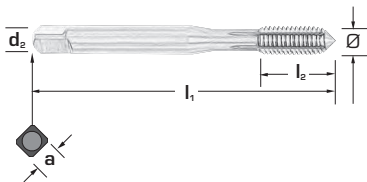
DIN 371



Innengewinde-Former mit verstärktem Schaft für Metrisches ISO-Gewinde nach DIN 13

Cold forming taps with reinforced shank for ISO metric coarse thread as per DIN 13

Ref. **6709 – 6819** mit Schmiernuten / with coolant grooves



								Former s	Former s	Former s	Former s
								6709	6808	6709 BL	6808 BL
Typ / Type								6 HX	6 GX	6 HX	6 GX
Toleranz Tolerance								C/2,5-3	C/2,5-3	C/2,5-3	C/2,5-3
Anschnitt / Gangzahl Chamfer form / No. of threads											
Schneidrichtung Cutting direction								HSS-Co	HSS-Co	HSS-Co	HSS-Co
Schneidstoff/Material											
Ø mm	Steigung Pitch	Kernloch Ø Tap drill Ø	l ₁ mm	l ₂ mm	d ₂ mm h9	a h12					
M 3,0	0,50	2,75	56	11	3,5	2,7	●	●	●	●	
M 3,5	0,60	3,20	56	13	4,0	3,0	●	●	●	●	
M 4,0	0,70	3,65	63	13	4,5	3,4	●	●	●	●	
M 5,0	0,80	4,60	70	16	6,0	4,9	●	●	●	●	
M 6,0	1,00	5,50	80	19	6,0	4,9	●	●	●	●	
M 7,0	1,00	6,50	80	19	7,0	5,5	●	-	●	-	
M 8,0	1,25	7,40	90	22	8,0	6,2	●	●	●	●	
M 10,0	1,50	9,30	100	24	10,0	8,0	●	●	●	●	
Abmessungen mit Überlaufschaft über M 10 siehe Kat.-Nr / above M 10 refer to Cat.-No.								6725	6809	6725	6809

Former s: mit Schmiernuten
with coolant grooves

● Standardartikel / Items available ex stock