

DIN 371



Innengewinde-Former mit verstärktem Schaft für Metrisches ISO-Gewinde nach DIN 13

Cold forming taps with reinforced shank for ISO metric coarse thread as per DIN 13

Ref. **6722 – 6622** mit Schmiernuten / with coolant grooves



Former	Former	Former	Former	Former	Former	Typ / Type		
6 HX	6 GX	6 HX	6 GX	6 HX	6 GX	Toleranz Tolerance		
C/2,5-3	C/2,5-3	C/2,5-3	C/2,5-3	C/2,5-3	C/2,5-3	Anschnitt / Gangzahl Chamfer form / No. of threads		
						Schneidrichtung Cutting direction		
HSS-Co	HSS-Co	HSS-Co	HSS-Co	HSS-Co	HSS-Co	Schneidstoff/Material		
6722 TN	6622 TN	6722 TF	6622 TF	6722 TX	6622 TX	Ø mm	Steigung Pitch	Kernloch Ø Tap drill Ø
●	-	●	-	●	-	M 1**	0,25	0,88
●	-	●	-	●	-	M 1,1**	0,25	0,98
●	-	●	-	●	-	M 1,2**	0,25	1,08
●	-	●	-	●	-	M 1,4**	0,30	1,25
●	-	●	-	●	-	M 1,6	0,35	1,45
●	-	●	-	●	-	M 1,7*	0,35	1,55
●	-	●	-	●	-	M 1,8	0,35	1,65
●	●	●	●	●	●	M 2	0,40	1,80
●	-	●	-	●	-	M 2,2	0,45	2,00
●	-	●	-	●	-	M 2,3*	0,40	2,10
●	●	●	●	●	●	M 2,5	0,45	2,30
●	-	●	-	●	-	M 2,6*	0,45	2,40
●	●	●	●	●	●	M 3	0,50	2,75
●	●	●	●	●	●	M 3,5	0,60	3,20
●	●	●	●	●	●	M 4	0,70	3,65
●	●	●	●	●	●	M 5	0,80	4,60
●	●	●	●	●	●	M 6	1,00	5,50
●	-	●	-	●	-	M 7	1,00	6,50
●	●	●	●	●	●	M 8	1,25	7,40
●	●	●	●	●	●	M 10	1,50	9,30
6723TN	6623TN	6723TF	6623TF	6723TX	6623TX			

* Diese Gewinde sind im Metrischen ISO-Gewinde nicht enthalten / These sizes are not ISO standard.

** Toleranz 5H / Tolerance 5H

● Standardartikel / Items available ex stock