



**Kurze Maschinen-Gewindebohrer
für Metrisches ISO-Gewinde nach DIN 13**
Short machine taps
for ISO metric coarse thread as per DIN 13



VA 15°	VA 15°	MS				
6 HX	6 HX	6H	Typ / Type			
C/2,5-3	E/1,5-2	E/1,5-2	Toleranz Tolerance			
			Anschnitt / Gangzahl Chamfer form / No. of threads			
HSS-Co	HSS-Co	HSS-Co	Schneidrichtung Cutting direction			
6648	6612	6624	Schneidstoff/Material			
			Ø mm	Steigung Pitch	Kernloch Ø Tap drill Ø	
-	-	●	M	2,0	0,40	1,60
-	-	●	M	2,2	0,45	1,75
-	-	●	M	2,3*	0,40	1,90
-	-	●	M	2,5	0,45	2,05
-	-	●	M	2,6*	0,45	2,10
●	●	●	M	3,0	0,50	2,50
●	-	●	M	3,5	0,60	2,90
●	●	●	M	4,0	0,70	3,30
●	●	●	M	5,0	0,80	4,20
●	●	●	M	6,0	1,00	5,00
-	-	●	M	7,0	1,00	6,00
●	●	●	M	8,0	1,25	6,80
●	●	●	M	10,0	1,50	8,50
●	●	●	M	12,0	1,75	10,20
●	-	-	M	14,0	2,00	12,00
●	●	-	M	16,0	2,00	14,00
-	-	-	M	18,0	2,50	15,50
-	-	-	M	20,0	2,50	17,50
-	-	-	M	24,0	3,00	21,00
-	-	-				
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VA: für rostfreien Stahl
for stainless steel

MS: für Messing
for brass

● Standardartikel / Items available ex stock